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INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE **INDEX**

SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-01

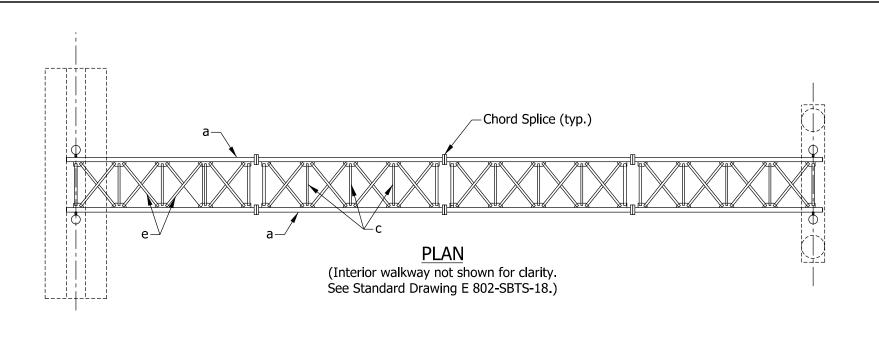
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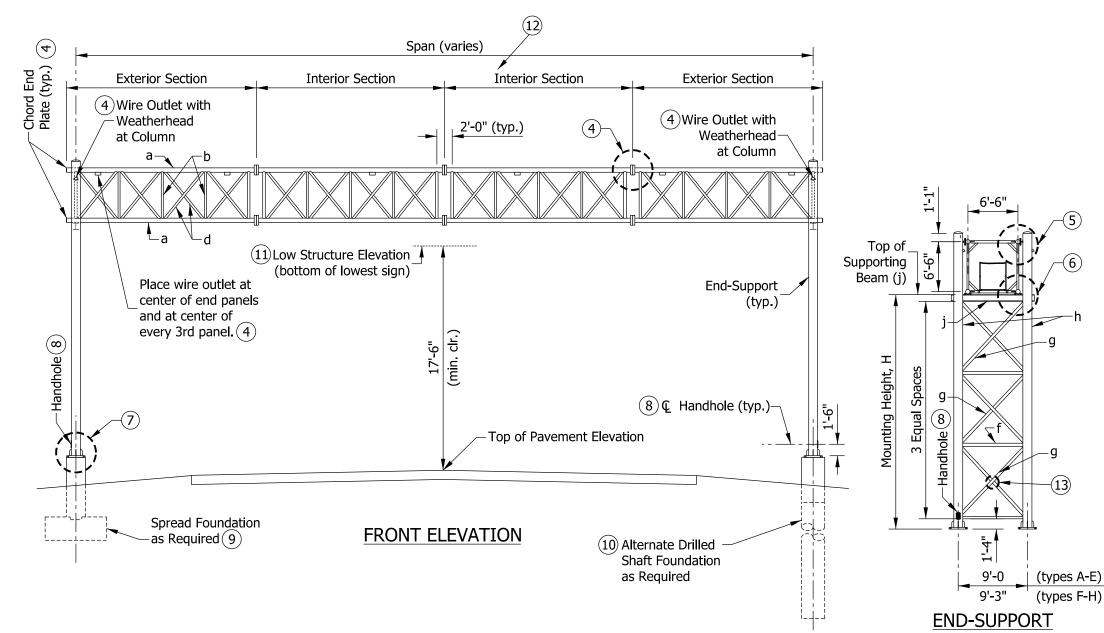
DESIGN STANDARDS ENGINEER

DATE

5/17/22

07/07/2022 CHIEF ENGINEER





LEGEND

TRUSS MEMBERS

- a Chords
- b Verticals
- c Horizontals
- d Vertical Diagonals
- e Horizontal Diagonals

END-SUPPORT MEMBERS

- f Horizontals
- q Diagonals
- h Columns
- j Supporting Beam

NOTES:

- 1. See Standard Drawings E 802-SBTS-03 and 04 for structure types and member sizes.
- 2. Maximum deviation of any chord from a straight line in any section shall be ½ in. for box truss to be a maximum of ¾ in. out of a straight line over the entire length of the structure in the vertical plane.
- 3. All truss members shall be aluminum. End-support members shall be steel. Walkways, bearing elements, and wire outlet shall be aluminum.
- 4 See Standard Drawings E 802-SBTS-08 and 09 for chord connection, chord end plate, and wire outlet details.
- 5 See Standard Drawing E 802-SBTS-10 for upper chord connection details and E 802-SBTS-15 for the top cap and J hook details.
- 6 See Standard Drawing E 802-SBTS-11 for lower chord connection details. See Standard Drawing E 802-SBTS-12 for lower chord connection details with alternate HSS beam.
- See Standard Drawing E 802-SBTS-13 for base plate detail and Standard Drawing E-802-SBTS-16 for anchor bolts and skirt details.
- 8) See Standard Drawing E 802-SBTS-15 for handhole details.
- 9 See Standard Drawings E 802-SBTS-26 through 29 and 34 through 37 for spread foundation details.
- See Standard Drawings E 802-SBTS-30 through 33 and 38 through 41 for alternate drilled shaft foundation details.
- 11) The 17 ft 6 in. minimum clearance shall be to the lighting walkway if provided.
- 12) See E 802-SBST-05 thru 07 for the number of Interior Sections.
- (13) See E 802-SBTS-13 for diagonal crossing detail.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE PLAN, ELEVATION, & END SUPPORT

SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-02

CHIEF ENGINEER

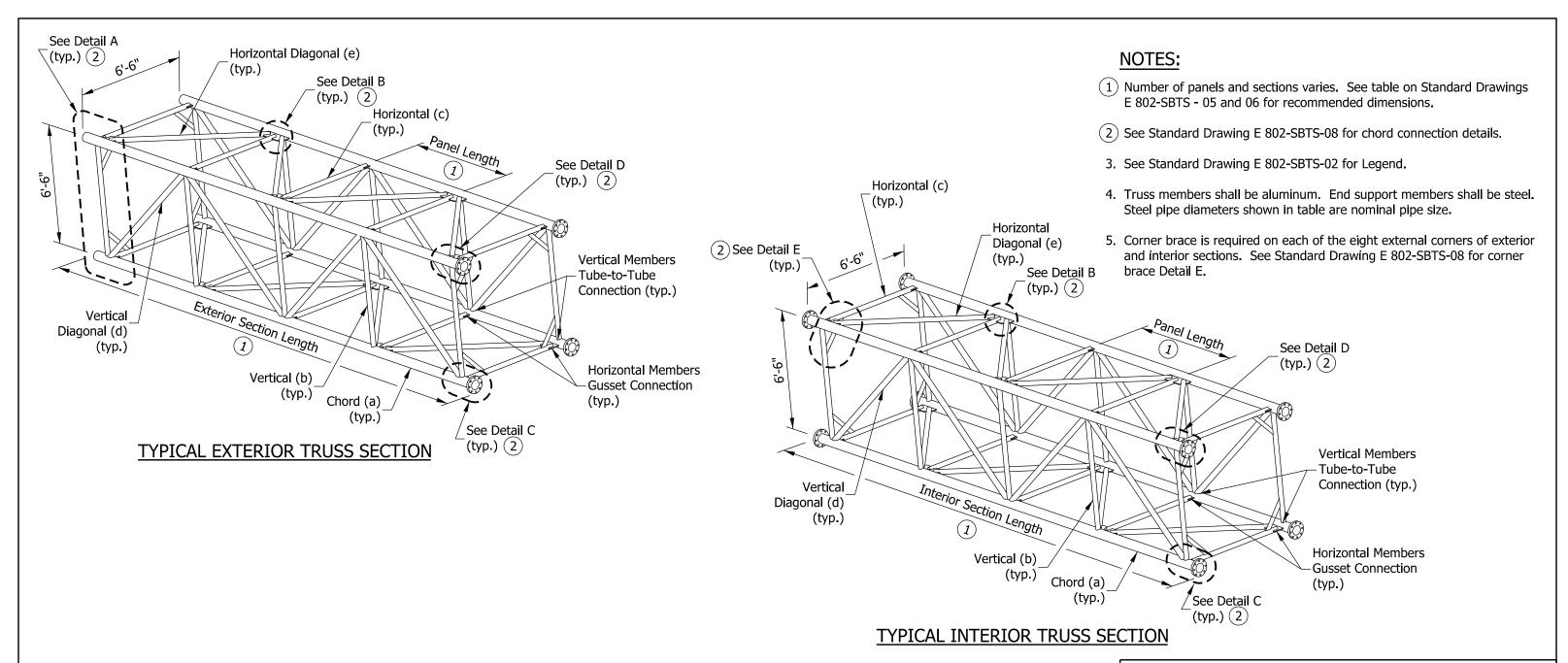


DESIGN STANDARDS ENGINEER

DATE

5/17/22

07/07/2022

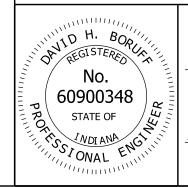


			MAX.	TRUSS MEMBERS, ALUMINUM END-SUPPORT MEMBERS, STEEL							, STEEL									
TRUSS TYPE	MAX. SIGN AREA	MAX. SPAN	MOUNTING HEIGHT	CHO	ORD	VERT	TCAL	HORIZ	ONTAL		ΓICAL ONAL		ONTAL ONAL	HORIZ	ONTAL	DIAG	ONAL	COL	UMN	SUPPORTING BEAM
	AILLA		Н	į	а	l)	(С	(t	(e		f	Ç	g	ł	1	j
			11	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	
	SQ. FT.	FT.	FT.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	
Α	500	130	28'-6"	6.50	0.375	3.00	0.375	4.00	0.188	3.00	0.500	4.00	0.375	5.00	0.375	8.00	0.500	14.00	0.500	
В	700	100	28'-6"	6.50	0.375	3.00	0.375	4.00	0.188	3.00	0.500	4.00	0.375	5.00	0.375	8.00	0.322	14.00	0.500	W 8 x 58 or
С	600	130	28'-6"	7.00	0.375	3.00	0.375	4.00	0.188	3.00	0.500	4.00	0.500	5.00	0.375	8.00	0.500	14.00	0.593	HSS 8" x 8" x 1/2"
D	900	100	28'-6"	7.00	0.375	3.00	0.375	4.00	0.188	3.00	0.500	4.00	0.500	5.00	0.375	8.00	0.593	18.00	0.500	
Е	800	130	28'-6"	7.00	0.500	3.00	0.375	4.00	0.250	3.00	0.500	4.00	0.500	5.00	0.375	8.00	0.593	18.00	0.562	W 10 x 68 or HSS 10" x 10" x 1/2"

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE A-E TRUSS SECTIONS IN ISOMETRIC VIEWS, TABLE WITH MEMBER SIZES SEPTEMBER 2022

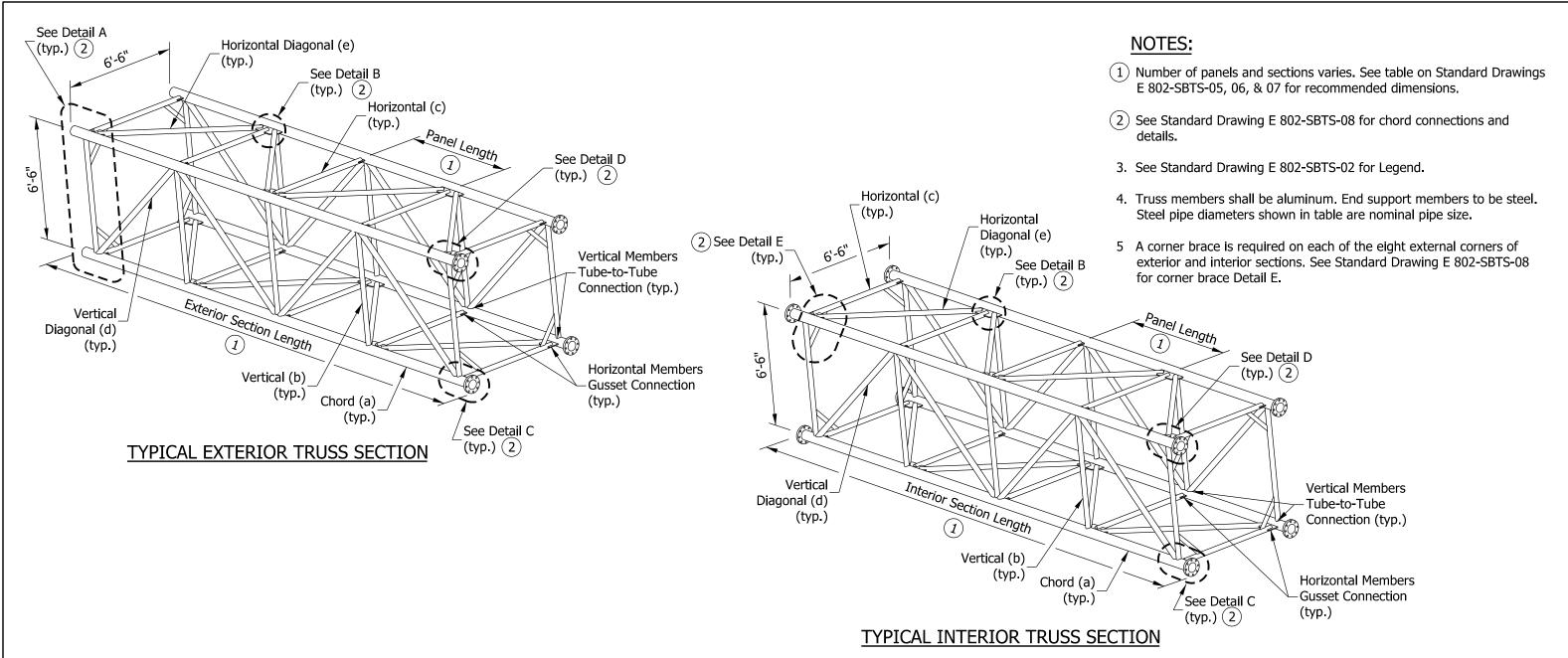
STANDARD DRAWING NO. E 802-SBTS-03



5/17/22 DESIGN STANDARDS ENGINEER DATE

07/07/2022

CHIEF ENGINEER DATE

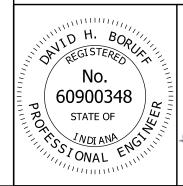


			MAX.	TRUSS MEMBERS, ALUMINUM]			END-SUPPORT MEMBERS, STEEL						, STEEL	
TRUSS TYPE	MAX. SIGN AREA	MAX. SPAN	MOUNTING HEIGHT	CHO	ORD	VERT	TCAL	HORIZ	ONTAL	VER ⁻ DIAG		HORIZ DIAG	ONTAL ONAL	HORIZ	ONTAL	DIAG	ONAL	COL	UMN	SUPPORTING BEAM
	,		н	õ	а	Ľ)	(С	(t	(9	•	f	(g	ŀ	1	j
			П	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	DIA.	THK	
	SQ. FT.	FT.	FT.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	IN.	
F	1200	130	28'-6"	7.50	0.500	3.00	0.375	4.00	0.375	3.00	0.500	4.00	0.500	5.00	0.375	8.00	0.593	18.00	0.562	
G	1200	142	28'-6"	9.00	0.500	4.00	0.375	4.00	0.375	4.00	0.500	4.00	0.500	5.00	0.375	8.00	0.593	18.00	0.562	W 10 x 68 or
Н	1200	154	28'-6"	10.00	0.500	4.00	0.500	4.00	0.375	4.00	0.500	4.00	0.500	8.00	0.322	8.00	0.593	18.00	0.562	HSS 10" x 10" x 1/2"

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE F-H
TRUSS SECTIONS IN ISOMETRIC VIEWS,
TABLE WITH MEMBER SIZES
SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-04

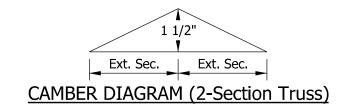


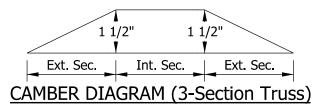
DESIGN STANDARDS ENGINEER DATE

CHIEF ENGINEER DATE

		DIMENSIO	NS FOR SI	GN BOX	TRUSSES	S (34' THRU 8	B1')		
SPAN		EXTERIO	R SECTIONS				INTERIOR SECTI	ONS	
SPAN-TRUSS LENGTH, (FT)	NO. OF EXT. SECTIONS	NO. OF PANELS PER SECTION	VARIABLE END DIMEN.	PANEL LENGTH	SECTION LENGTH	NO. OF INT. SECTIONS	NO. OF PANELS PER SECTION	PANEL LENGTH	SECTION LENGTH
34	1	6	6"	5'-6"	35'-6"	0	TERSECTION	LLINGTIT	ELITOTTI
35	1	6	6"	5'-8"	36'-6"	0			
36	2	3	6"	5'-6"	18'-9"	0			
37	2	3	6"	5'-8"	19'-3"	0			
38	2	3	6"	5'-10"	19'-9"	0			
39	2	3	6"	6'-0"	20'-3"	0			
40	2	3	6"	6'-2"	20'-9"	0			
41	2	3	6"	6'-4"	21'-3"	0			
42	2	3	6"	6'-6"	21'-9"	0			
43	2	4	6"	5'-0"	22'-3"	0			
44	2	4	6"	5'-1 1/2"	22'-9"	0			
45	2	4	6"	5'-3"	23'-3"	0			
46	2	4	6"	5'-4 1/2"	23'-9"	0			
47	2	4	6"	5'-6"	24'-3"	0			
48	2	4	6"	5'-7 1/2"	24'-9"	0			
49	2	4	6"	5'-9"	25'-3"	0			
50	2	4	6"	5'-10 1/2"	25'-9"	0			
51	2	4	6"	6'-0"	26'-3"	0			
52	2	4	6"	6'-1 1/2"	26'-9"	0			
53	2	4	6"	6'-3"	27'-3"	0			
54	2	4	6"	6'-4 1/2"	27'-9"	0			
55	2	4	6"	6'-6"	28'-3"	0			
56	2	5	5 1/4"	5'-3 3/4"	28'-9"	0			
57	2	5	6 1/4"	5'-4 3/4"	29'-3"	0			
58	2	5	6"	5'-6"	29'-9"	0			
59	2	5	5 3/4"	5'-7 1/4"	30'-3"	0			
60	2	5	5 1/2"	5'- 8 1/2"	30'-9"	0			
61	2	5	6 1/2"	5'-9 1/2"	31'-3"	0			
62	2	5	6 1/4"	5'-10 3/4"	31'-9"	0			
63	2	5	6"	6'-0"	32'-3"	0			
64	2	5	5 3/4"	6'-1 1/4"	32'-9"	0			
65	2	5	5 1/2"	6'-2 1/2"	33'-3"	0			
66	2	5	5 1/4"	6'-3 3/4"	33'-9"	0			
67	2	5	6 1/4"	6'-4 3/4"	34'-3"	0			
68	2	5	6"	6'-6"	34'-9"	0			
69	2	4	6"	5'-4"	23'-7"	1	4	5'-4"	23'-4"
70	2	4	6"	5'-5"	23'-11"	1	4	5'-5"	23'-8"
71	2	4	6"	5'-6"	24'-3"	1	4	5'-6"	24'-0"
72	2	4	6"	5'-7"	24'-7"	1	4	5'-7"	24'-4"
73	2	4	6"	5'-8"	24'-11"	1	4	5'-8"	24'-8"
74	2	4	6"	5"-9"	25'-3"	1	4	5"-9"	25'-0"
75	2	4	6"	5'-10"	25'-7"	1	4	5'-10"	25'-4"
76	2	4	6"	5'-11"	25'-11"	1	4	5'-11"	25'-8"
77	2	4	6"	6'-0"	26'-3"	1	4	6'-0"	26'-0"
78	2	4	6"	6'-1"	26'-7"	1	4	6'-1"	26'-4"
79	2	4	6"	6'-2"	26'-11"	1	4	6'-2"	26'-8"
80	2	4	6"	6'-3"	27'-3"	1	4	6'-3"	27'-0"
81	2	4	6"	6'-4"	27'-7"	1	4	6'-4"	27'-4"

- 1. All panels on a truss shall be the same length. The minimum panel length is 5 ft 0 in. and the maximum is 6 ft 6 in.
- 2. Camber diagrams are for fabrication only and are measured with trusses fully supported at no-load conditions. Allowable camber tolerance for truss is 25% of specific camber value.
- 3. Single interior section in a truss shall have an even number of panels to maintain the pattern of the vertical diagonals.
- 4. The minimum number of sections for each box truss structure shall be used, while maintaining the maximum section length at 36 ft 6 in.

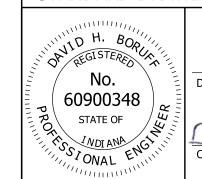




INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE TABLE OF DIMENSIONS SPANS 34' THRU 81' SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-05

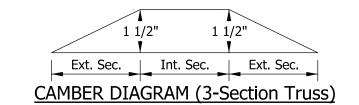


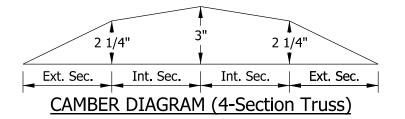
DESIGN STANDARDS ENGINEER DATE

O7/07/2022
CHIEF ENGINEER DATE

		DIMENSION	NS FOR SIG	GN BOX	TRUSSES	6 (82' THRU 13	30')		
SPAN		EXTERIO	R SECTIONS				INTERIOR SECTI	ONS	
SPAN-TRUSS	NO. OF EXT.	NO. OF PANELS	VARIABLE	PANEL	SECTION	NO. OF INT.	NO. OF PANELS	PANEL	SECTION
LENGTH, (FT)	SECTIONS	PER SECTION	END DIMEN.	LENGTH	LENGTH	SECTIONS	PER SECTION	LENGTH	LENGTH
82	2	4	6"	6'-5"	27'-11"	1	4	6'-5"	27'-8"
83	2	4	6"	6'-6"	28'-3"	1	4	6'-6"	28'-0"
84	2	5	5 3/4"	5'-7 3/4"	30'-5 1/2"	1	4	5'-7 3/4"	24'-7"
85	2	5	6 1/2"	5'-8 1/2"	30'-10"	1	4	5'-8 1/2"	24'-10"
86	2	5	5 1/2"	5'-9 1/2"	31'-2"	1	4	5'-9 1/2"	25'-2"
87	2	5	6 1/4"	5'-10 1/4"	31'-6 1/2"	1	4	5'-10 1/4"	25'-5"
88	2	5	7"	5'-11"	31'-11"	1	4	5'-11"	25'-8"
89	2	5	6"	6'-0"	32'-3"	1	4	6'-0"	26'-0"
90	2	5	6 3/4"	6'-0 3/4"	32'-7 1/2"	1	4	6'-0 3/4"	26'-3"
91	2	5	5 3/4"	6'-1 3/4"	32'-11 1/2" 33'-4"	1	4	6'-1 3/4"	26'-7"
92 93	2	5 5	6 1/2"	6'-2 1/2" 6'-3 1/2"	33'-8"	1 1	4	6'-2 1/2" 6'-3 1/2"	26'-10" 27'-2"
93	2	5 5	5 1/2" 6 1/4"	6'-4 1/4"	33-8 34'-0 1/2"	1	4	6'-4 1/4"	27-2 27'-5"
95	2	5	5 1/4"	6'-5 1/4"	34'-4 1/2"	1	4	6'-5 1/4"	27-5 27'-9"
96	2	5	6"	6'-6"	34'-9"	1	4	6'-6"	27-9 28'-0"
97	2	4	6"	5'-7 1/2"	24'-9"	2	4	5'-7 1/2"	24'-6"
98	2	4	6"	5'-8 1/4"	25'-0"	2	4	5'-8 1/4"	24'-9"
99	2	4	6"	5'-9"	25'-3"	2	4	5'-9"	25'-0"
100	2	4	6"	5'-9 3/4"	25'-6"	2	4	5'-9 3/4"	25'-3"
101	2	4	6"	5'-10 1/2"	25'-9"	2	4	5'-10 1/2"	25'-6"
102	2	4	6"	5'-11 1/4"	26'-0"	2	4	5'-11 1/4"	25'-9"
103	2	4	6"	6'-0"	26'-3"	2	4	6'-0"	26'-0"
104	2	4	6"	6'-0 3/4"	26'-6"	2	4	6'-0 3/4"	26'-3"
105	2	4	6"	6'-1 1/2"	26'-9"	2	4	6'-1 1/2"	26'-6"
106	2	4	6"	6'-2 1/4"	27'-0"	2	4	6'-2 1/4"	26'-9"
107	2	4	6"	6'-3"	27'-3"	2	4	6'-3"	27'-0"
108	2	4	6"	6'-3 3/4"	27'-6"	2	4	6'-3 3/4"	27'-3"
109	2	4	6"	6'-4 1/2"	27'-9"	2	4	6'-4 1/2"	27'-6"
110	2	4	6"	6'-5 1/4"	28'-0"	2	4	6'-5 1/4"	27'-9"
111	2	4	6"	6'-6"	28'-3"	2	4	6'-6"	28'-0"
112	2	5	6"	5'-3"	28'-6"	2	5	5'-3"	28'-3"
113	2	5	7"	5'-3 1/2"	28'-9 1/2"	2	5	5'-3 1/2"	28'-5 1/2"
114	2	5	5 1/2"	5'-4 1/4"	28'-11 3/4"	2	5	5'-4 1/4"	28'-9 1/4"
115	2	5	6 1/2"	5'-4 3/4"	29'-3 1/4"	2	5	5'-4 3/4"	28'-11 3/4"
116	2	5	7 1/2"	5'-5 1/4"	29'-6 3/4"	2	5	5'-5 1/4"	29'-2 1/4"
117	2	5	6"	5'-6"	29'-9"	2	5	5'-6"	29'-6"
118	2	5	7"	5'-6 1/2"	30'-0 1/2"	2	5	5'-6 1/2"	29'-8 1/2"
119	2	5	5 1/2"	5'-7 1/4"	30'-2 3/4"	2	5	5'-7 1/4"	30'-1/4"
120	2	5	6 1/2"	5'-7 3/4"	30'-6 1/4"	2	5	5'-7 3/4"	30'-2 3/4"
121	2	5	7 1/2"	5'-8 1/4"	30'-9 3/4"	2	5	5'-8 1/4"	30'-5 1/4"
122	2	5	6"	5'-9"	31'-0"	2	5	5'-9"	30'-9"
123	2	5	7"	5'-9 1/2"	31'-3 1/2"	2	5	5'-9 1/2"	30'-11 1/2"
124	2	5	5 1/2"	5'-10 1/4"	31'-5 3/4"	2	5	5'-10 1/4"	
125	2	5	6 1/2"	5'-10 3/4"	31'-9 1/4"	2	5	5'-10 3/4"	-
126	2	5	7 1/2"	5'-11 1/4"	32' -0 3/4"	2	5	5'-11 1/4"	
127	2	5	6"	6'-0"	32'-3"	2	5	6'-0"	32'-0"
128	2	5	7"	6'-0 1/2"	32'-6 1/2"	2	5	6'-0 1/2"	32'-2 1/2"
129	2	5	5 1/2"	6'-1 1/4"	32'-8 3/4"	2	5	6'-1 1/4"	32'-6 1/4"
130	2	5	6 1/2"	6'-1 3/4"	33'-0 1/4"	2	5	6'-1 3/4"	32'-8 3/4"

- 1. All panels on a truss shall be the same length. The minimum panel length is 5 ft 0 in. and the maximum is 6 ft 6 in.
- 2. Camber diagrams are for fabrication only and are measured with trusses fully supported at no-load conditions. Allowable camber tolerance for truss is 25% of specific camber value.
- 3. Single interior section in a truss shall have an even number of panels to maintain the pattern of the vertical diagonals.
- 4. The minimum number of sections for each box truss structure shall be used, while maintaining the maximum section length at 36 ft 6 in.

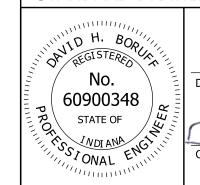




INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE
TABLE OF DIMENSIONS
SPANS 82' THRU 130' AND CAMBER
SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-06

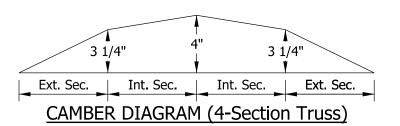


DESIGN STANDARDS ENGINEER DATE

O7/07/2022
CHIEF ENGINEER DATE

DIMENSIONS FOR SIGN BOX TRUSSES (131' THRU 154')									
SPAN		EXTERIO	R SECTIONS				INTERIOR SECTI	ONS	
SPAN-TRUSS LENGTH, (FT)	NO. OF EXT. SECTIONS	NO. OF PANELS PER SECTION	VARIABLE END DIMEN.	PANEL LENGTH	SECTION LENGTH	NO. OF INT. SECTIONS	NO. OF PANELS PER SECTION	PANEL LENGTH	SECTION LENGTH
131	2	5	6 1/4"	6'-2 3/8"	33'-3 1/8"	2	5	6'-2 3/8"	32'-11 7/8"
132	2	5	6"	6'-3"	33'-6"	2	5	6'-3"	33'-3"
133	2	5	7"	6'-3 1/2"	33'-9 1/2"	2	5	6'-3 1/2"	33'-5 1/2"
134	2	5	6 3/4"	6'-4 1/8"	34'-0 3/8"	2	5	6'-4 1/8"	33'-8 5/8"
135	2	5	6 1/2"	6'-4 3/4"	34'-3 1/4"	2	5	6'-4 3/4"	33'-11 3/4"
136	2	5	6 1/4"	6'-5 3/8"	34'-6 1/8"	2	5	6'-5 3/8"	34'-2 7/8"
137	2	5	6"	6'-6"	34'-9"	2	5	6'-6"	34'-6"
138	2	6	6 7/8"	5'-11 3/8"	38'-0 1/8"	2	5	5'-11 3/8"	31'-8 7/8"
139	2	6	7 3/8"	5'-11 7/8"	38'-3 5/8"	2	5	5'-11 7/8"	31'-11 3/8"
140	2	6	6 1/2"	6'-0 1/2"	38'-6 1/2"	2	5	6'-0 1/2"	32'-2 1/2"
141	2	6	7"	6'-1"	38'-10"	2	5	6'-1"	32'-5"
142	2	6	6 1/8"	6'-1 5/8"	39'-0 7/8"	2	5	6'-1 5/8"	32'-8 1/8"
143	2	6	6 5/8"	6'-2 1/8"	39'-4 3/8"	2	5	6'-2 1/8"	32'-10 5/8"
144	2	6	7 1/8"	6'-2 5/8"	39'-7 7/8"	2	5	6'-2 5/8"	33'-1 1/8"
145	2	6	6 1/4"	6'-3 1/4"	39'-10 3/4"	2	5	6'-3 1/4"	33'-4 1/4"
146	2	6	6 3/4"	6'-3 3/4"	40'-2 1/4"	2	5	6'-3 3/4"	33'-6 3/4"
147	2	6	5 7/8"	6'-4 3/8"	40'-5 1/8"	2	5	6'-4 3/8"	33'-9 7/8"
148	2	6	6 3/8"	6'-4 7/8"	40'-8 5/8"	2	5	6'-4 7/8"	34'-0 3/8"
149	2	6	6 7/8"	6'-5 3/8"	41'-0 1/8"	2	5	6'-5 3/8"	34'-2 7/8"
150	2	6	7 1/2"	5'-11 3/8"	38'-0 3/4"	2	6	5'-11 3/8"	37'-8 1/4"
151	2	6	7 1/2"	5'-11 7/8"	38'-3 3/4"	2	6	5'-11 7/8"	37'-11 1/4"
152	2	6	6"	6'-0 1/2"	38'-6"	2	6	6'-0 1/2"	38'-3"
153	2	6	6"	6'-1"	38'-9"	2	6	6'-1"	38'-6"
154	2	6	6"	6'-1 1/2"	39'-0"	2	6	6'-1 1/2"	38'-9"

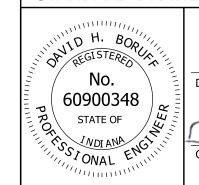
- 1. All panels on a truss shall be the same length. The minimum panel length is 5 ft 11 \% in. and the maximum is 6 ft 6 in.
- 2. Camber diagram is for fabrication only and is measured with trusses fully supported at no-load conditions. Allowable camber tolerance for truss is 25% of specific camber value.
- 3 The minimum number of sections for each box truss structure shall be used, while maintaining the maximum section length at 36 ft 6 in.



INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE
TABLE OF DIMENSIONS
SPANS 131' THRU 154' AND CAMBER
SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-07

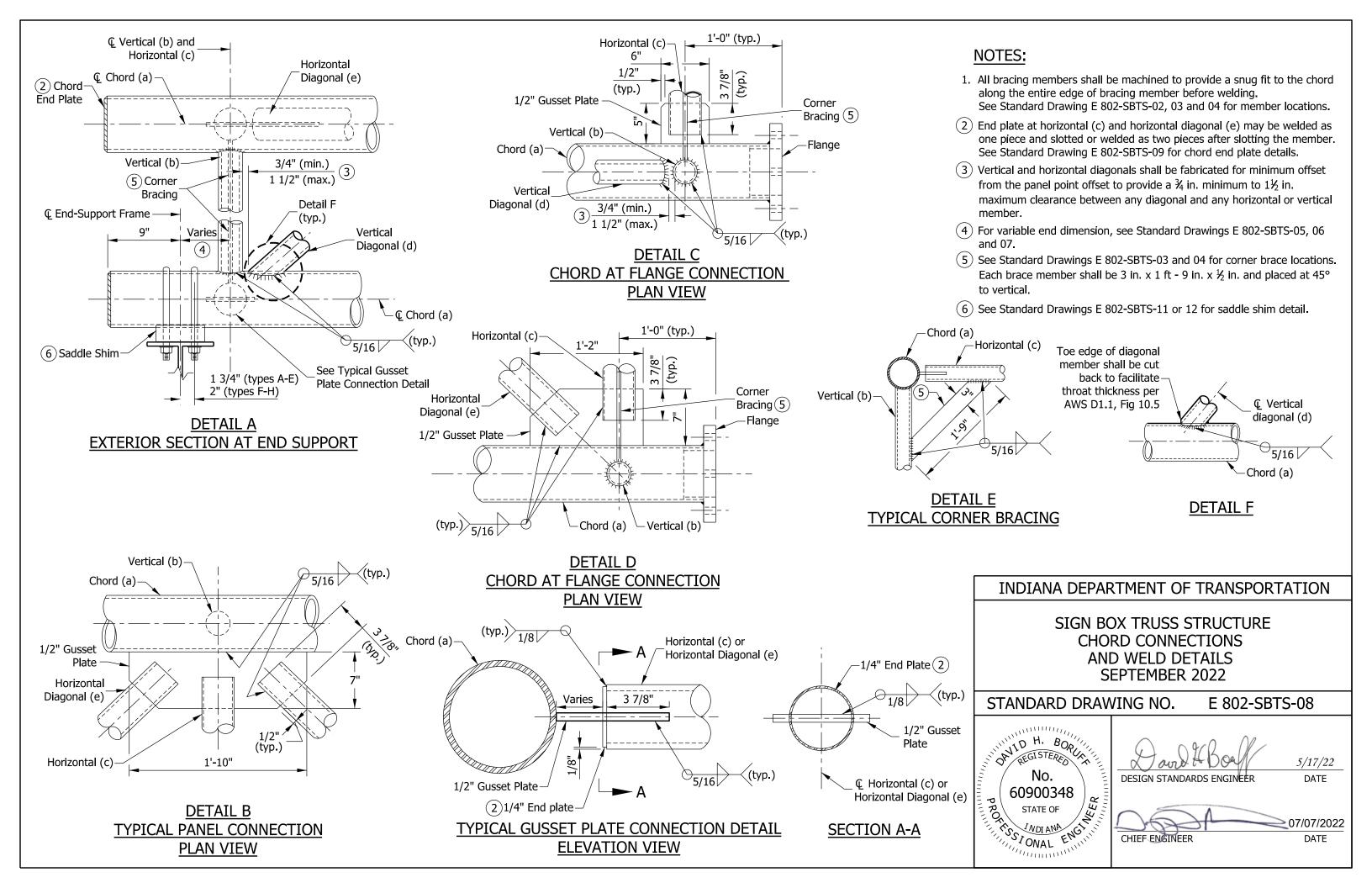


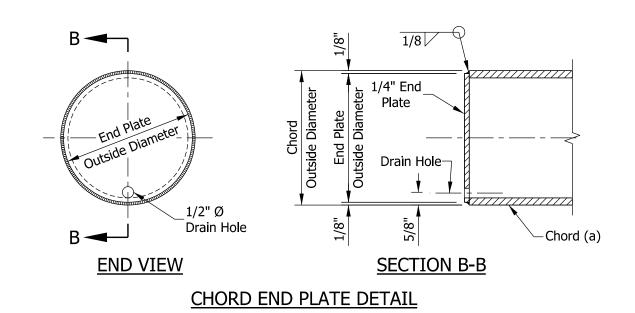
DESIGN STANDARDS ENGINEER

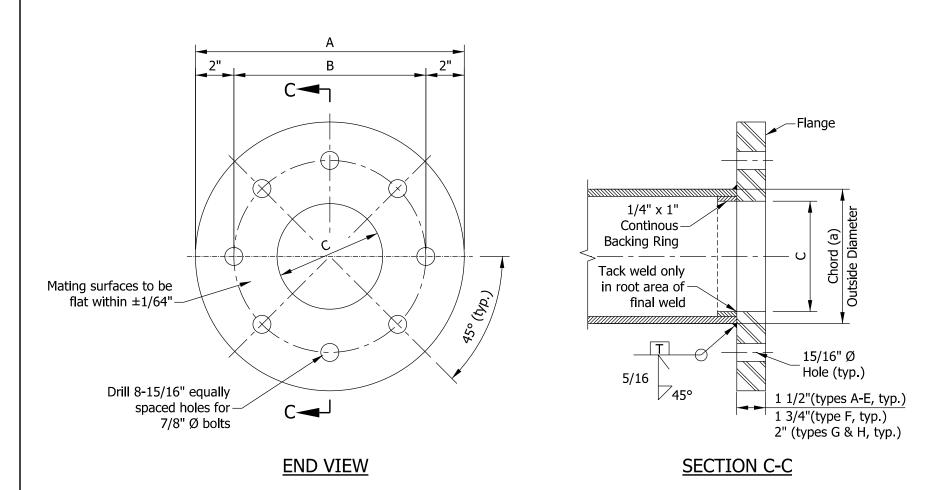
DATE

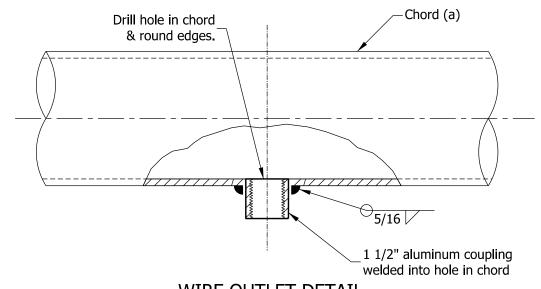
5/17/22

CHIEF ENGINEER DATE









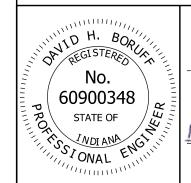
WIRE OUTLET DETAIL

	TABLE OF FLANGE DIMENSIONS									
TRUSS	TRUSS CHORD	BOLT		DIMENSION						
TYPE	O.D. x THK.	SIZE	А	В	С					
A & B	6 1/2" x 3/8"	7/8"	14"	10"	5 1/4"					
C&D	7" x 3/8"	7/8"	14"	10"	5 3/4"					
Е	7" x 1/2"	7/8"	14"	10"	5 1/2"					
F	7 1/2" x 1/2"	7/8"	14 1/2"	10 1/2"	6"					
G	9" x 1/2"	7/8"	16"	12"	7 1/2"					
Н	10" x 1/2"	7/8"	17"	13"	8 1/2"					

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE FLANGE, CHORD END PLATE, AND WIRE OUTLET DETAILS SEPTEMBER 2022

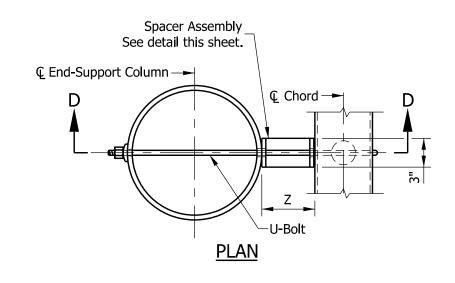
STANDARD DRAWING NO. E 802-SBTS-09

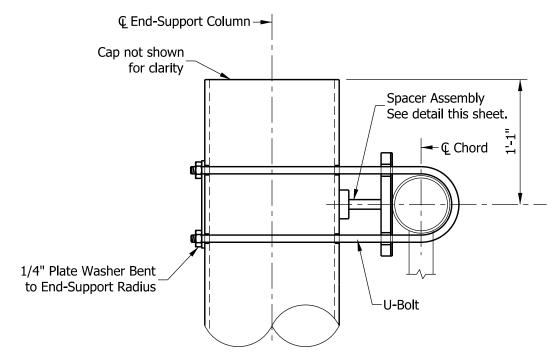


DESIGN STANDARDS ENGINEER DATE

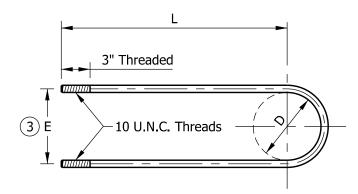
CHIEF ENGINEER DATE

FLANGE DETAIL

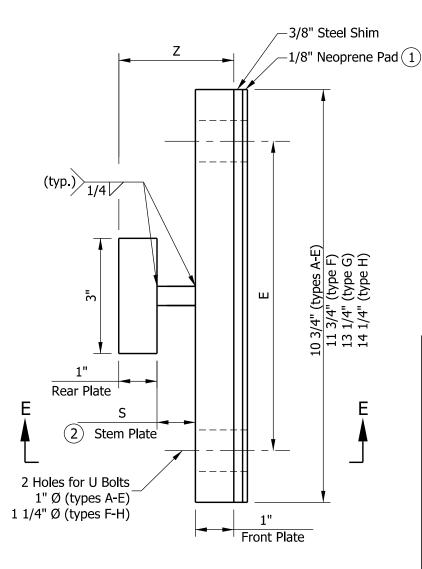




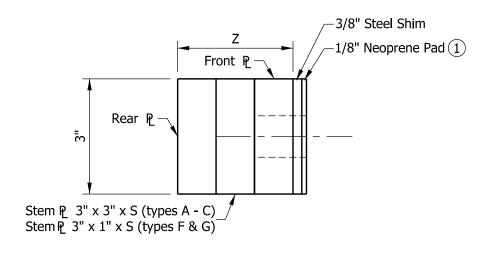
SECTION D-D **UPPER CHORD CONNECTION DETAILS**



STAINLESS STEEL U-BOLT DETAIL 3/4" (dia.) for Truss Types A-E 1" (dia.) for Truss Types F-H



ELEVATION END SUPPORT SPACER ASSEMBLY DETAIL



SECTION E-E

NOTES:

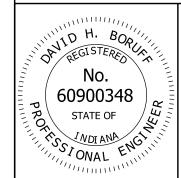
- (1) Provide isolation from steel-dissimilar metal.
- (2) For truss types D, E, and H Stem plate is not required. Fillet weld front and rear plates together.
- (3) Dimension E is equal to the diameter of chord (a) plus $1 \frac{1}{4}$ in.

	SPACER ASSEMBLY DIMENSIONS										
TRUSS TYPE	END-SUPPORT COLUMN SIZE (h)	CHORD (a)	Ø OF U-BOLT BEND	Е	Z	L	S				
	O.D. IN.	O.D. IN.	(D) IN.	IN.	IN.	IN.	IN.				
Α	14	6 1/2	6 9/16	7 1/2	4 1/4	24	2 1/4"				
В	14	6 1/2	6 9/16	7 1/2	4 1/4	24	2 1/4"				
С	14	7	7 1/16	8	4	24	2"				
D	18	7	7 1/16	8	2	26	-				
Е	18	7	7 1/16	8	2	26	-				
F	18	7 1/2	7 9/16	8 3/4	3 1/4	27 1/2	1 1/4				
G	18	9	9 1/16	10 1/4	2 1/2	27 1/2	1/2				
Н	18	10	10 1/16	11 1/4	2	27 1/2	_				

INDIANA DEPARTMENT OF TRANSPORTATION

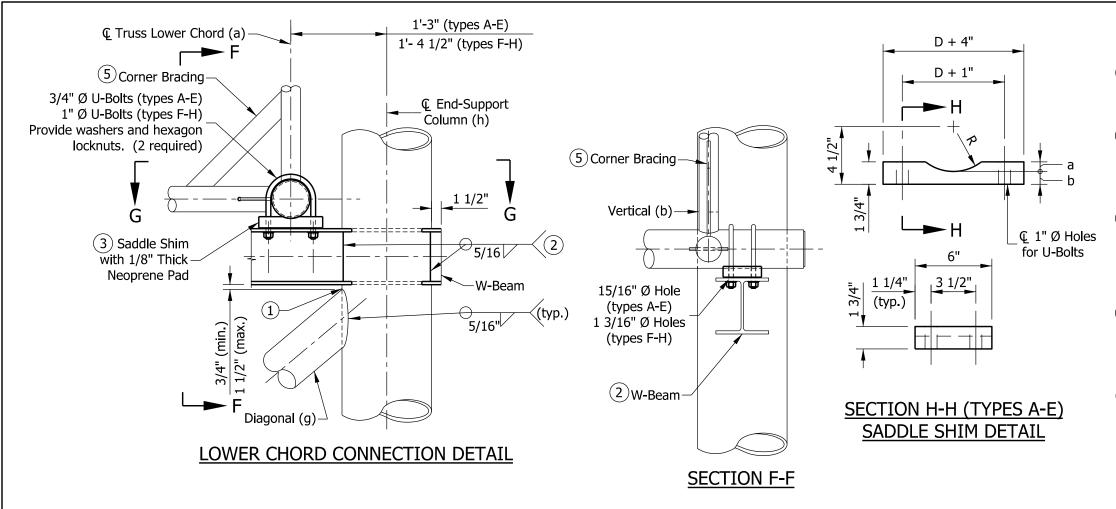
SIGN BOX TRUSS STRUCTURE **END-SUPPORT UPPER CHORD CONNECTION DETAILS** SEPTEMBER 2022

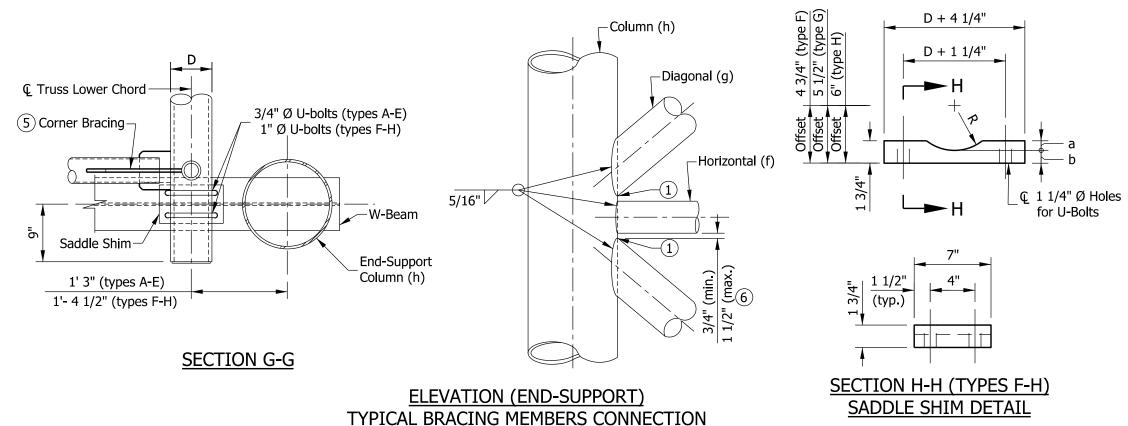
STANDARD DRAWING NO. E 802-SBTS-10



5/17/22 DESIGN STANDARDS ENGINEER

07/07/2022 CHIEF ENGINEER DATE





- 1) Toe edge of diagonal member shall be cut back to facilitate throat thickness. See Standard Drawing E 802-SBTS-08 Detail F for toe edge detail.
- (2) Holes shall be cut in end support columns for W-beams to pass through. Holes shall have a ½ in. maximum clearance to W-beam. Holes in opposite sides of column shall be checked for proper alignment prior to cutting.
- (3) Neoprene pads shall be provided at all chord-to-W-beam bearing surfaces.
- 4. See Standard Drawings E 802-SBTS-03 and 04 for end support member sizes.
- (5) A corner brace shall be required on each of the eight external corners of exterior and interior sections. Each brace shall be 1 ft 9 in. x 3 in. x ½ in. See Standard Drawing E 802-SBTS-08 for corner bracing Detail F.
- (6) For truss type H, Horizontal (f) will overlap Diagonals (g). Trim Horizontal (f) shall be trimmed for welding to Diagonals (g)
- 7. See Standard Drawing E 802-SBTS-12 for HSS square-beam as an alternate to truss supporting W-beam (g).

TRUSS TYPE	D	a	b
A & B	6 1/2"	17/32"	1 7/32"
C - E	7"	25/32"	31/32"
F	7 1/2"	25/32"	31/32"
G	9"	25/32"	31/32"
Н	10"	25/32"	31/32"

R = D/2 + 1/32"

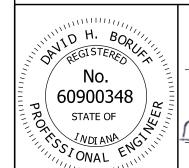
 $R + b = 4 \frac{1}{2}$ " (types A-E)

D = Outside Diameter of Chord(a). R + b = Offset (types F-H)

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE END-SUPPORT LOWER CHORD CONNECTION DETAILS SEPTEMBER 2022

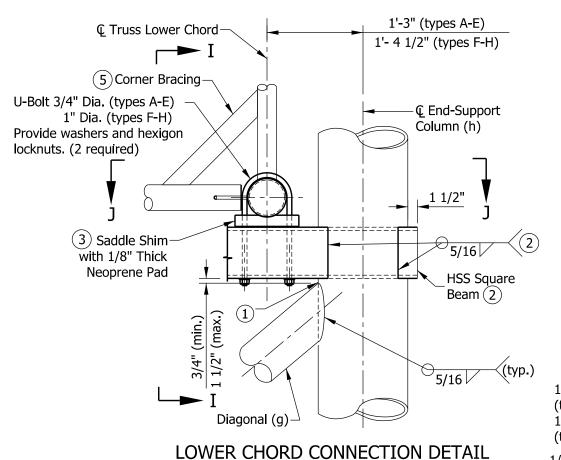
STANDARD DRAWING NO. E 802-SBTS-11

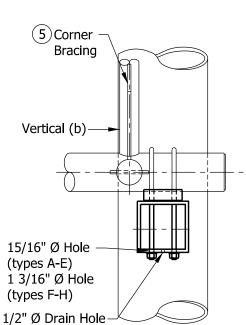


DESIGN STANDARDS ENGINEER

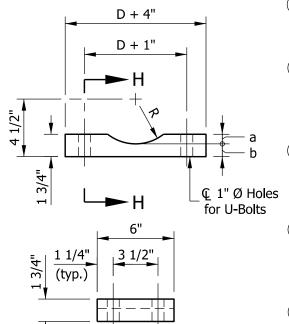
CHIEF ENGINEER DATE

5/17/22





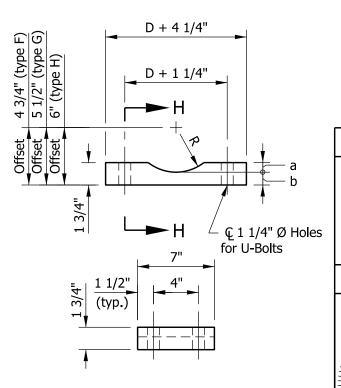
SECTION I-I



SECTION H-H (TYPES A-E)
SADDLE SHIM DETAIL

-Column (h) -Diagonal (g) **©** Truss Lower Chord U-Bolts 3/4" Dia (types A-E) (5) Corner Bracing 1" Dia (types F-H) -Horizontal (j) 5/16 Saddle Shim HSS Square Beam 1'- 3" (types A-E) **End-Support** 1'- 4 1/2" (types F-H) Column (h) **SECTION J-J**

ELEVATION (END-SUPPORT)
TYPICAL BRACING MEMBERS CONNECTION



SECTION H-H (TYPES F-H)
SADDLE SHIM DETAIL

NOTES:

- 1 Toe edge of diagonal member shall be cut back to facilitate throat thickness. See Standard Drawing E 802-SBTS-08 Detail F for toe edge detail.
- 2 Holes shall be cut in end support columns for square beams to pass through. Holes shall have a ½ in. maximum clearance to square beam. Holes in opposite sides of column shall be checked for proper alignment prior to cutting.
- (3) Neoprene pads shall be at all chord-to-square-beam bearing surfaces.
- 4. See Standard Drawings E 802-SBTS-03 and 04 for end support member sizes.
- (5) A corner brace is required on each of the eight external corners of exterior and interior sections. Each brace shall be 1 ft 9 in. x 3 in. x ⅓ in. See Standard Drawing E 802-SBTS-08 for corner bracing Detail E.
- 6 For Truss type H, Horizontal (f) will overlap Diagonals (g). Trim Horizontal (f) shall be trimmed for welding to Diagonals (g).

TRUSS TYPE	D	a	b
A & B	6 1/2"	17/32"	1 7/32"
C - E	7"	25/32"	31/32"
F	7 1/2"	25/32"	31/32"
G	9"	25/32"	31/32"
Н	10"	25/32"	31/32"

R = D/2 + 1/32"

 $R + b = 4 \frac{1}{2}$ " (types A-E)

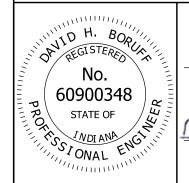
D = Outside Diameter of Chord(a).

R + b = Offset (types F-H)

INDIANA DEPARTMENT OF TRANSPORTATION

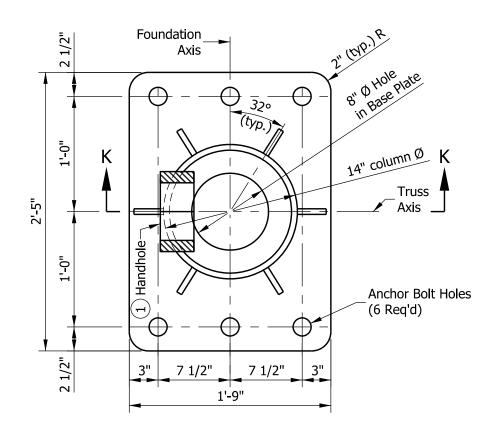
SIGN BOX TRUSS STRUCTURE END SUPPORT LOWER CHORD CONNECTION DETAILS, ALTERNATE HSS BEAM SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-12

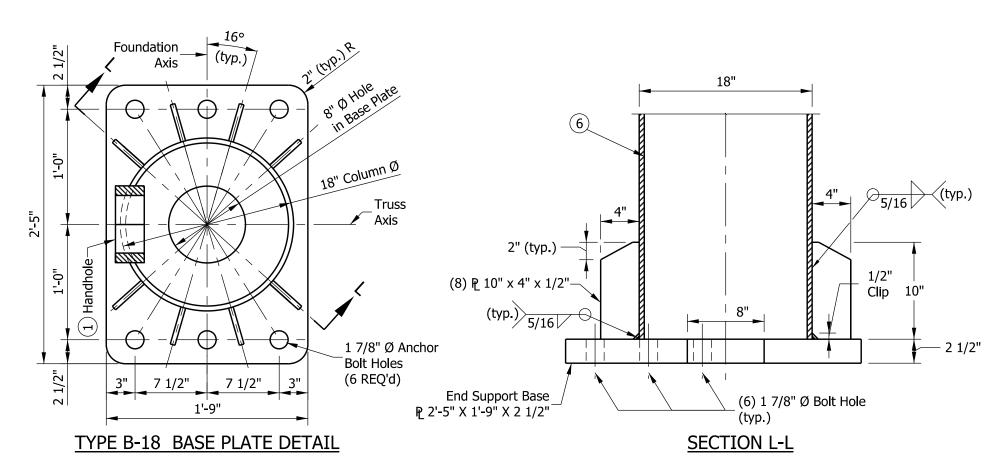


DESIGN STANDARDS ENGINEER DATE

O7/07/2022
CHIEF ENGINEER DATE



TYPE B-14 BASE PLATE DETAIL



(5) I.D. Plate

(1) © Handhole

(typ.) 5/16

End Support Base

P 2 1/2" X 1'-9" X 2'-5"

(typ.)

14"

SECTION K-K

3"

11" (types A-B) 13 1/2" (type C)

(typ.)

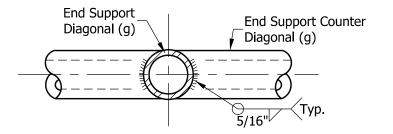
-(6) P_ 11" x 3" x 1/2" (type A & B)

(6) P 13 1/2" x 3" x 1/2" (type C)

(6) 1 7/8" Ø Bolt Hole

NOTES:

- (1) See Standard Drawing E 802-SBTS-15 for handhole details.
- 2. Type B-14 base plate shall be used for end-support column with a 14 in. diameter. Type B-18 base plate shall be used for end-support column with a 18 in. diameter.
- 3. See Standard Drawing E 802-SBTS-16 for anchor bolt and metal skirt
- 4. Each end support shall have one handhole at the column base (h). Handhole shall be placed on the column nearest to the sign.
- (5) See Standard Drawing E 802-SBTS-14 for I.D. Plate Details.
- (6) The centerline of the handhole shall be 2 ft 0 in. from the top of the base plate.

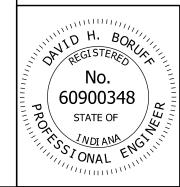


END SUPPORT DIAGONAL CROSSING DETAIL

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE **END SUPPORT AND BASE PLATE** SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-13



DESIGN STANDARDS ENGINEER

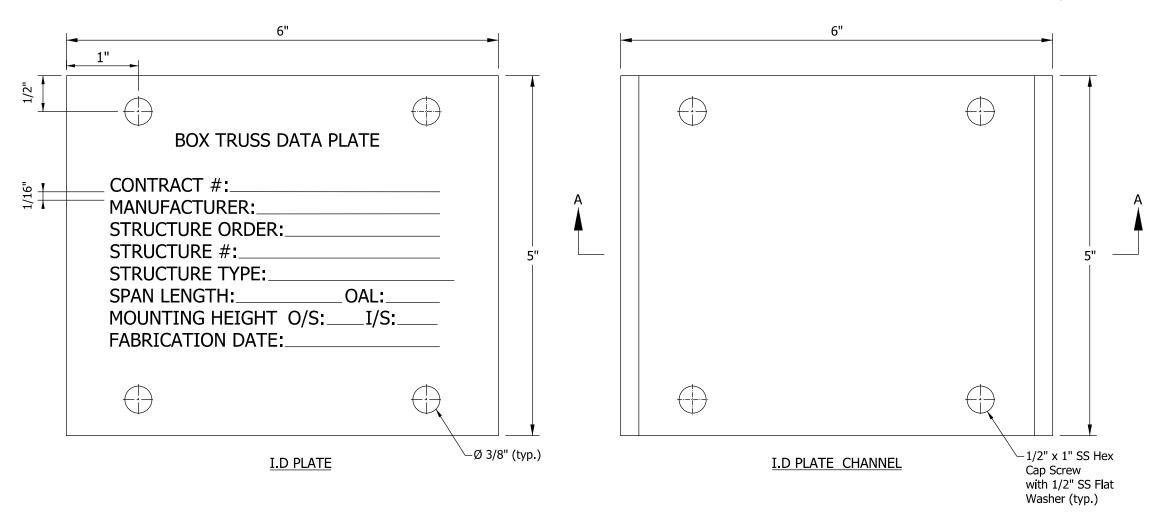
07/07/2022

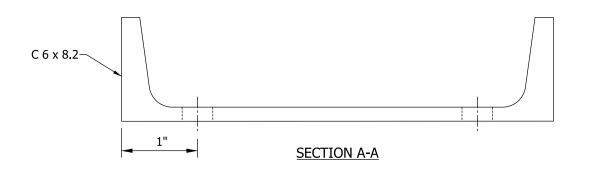
5/17/22

DATE

CHIEF ENGINEER

- 1. I.D. plate shall be provided on each end-support column.
- 2. I.D. plate shall be $\frac{1}{8}$ in. stainless steel plate with the information stamped in $\frac{1}{4}$ in. black letters.



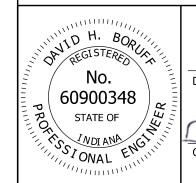


INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE I.D. PLATE DETAILS

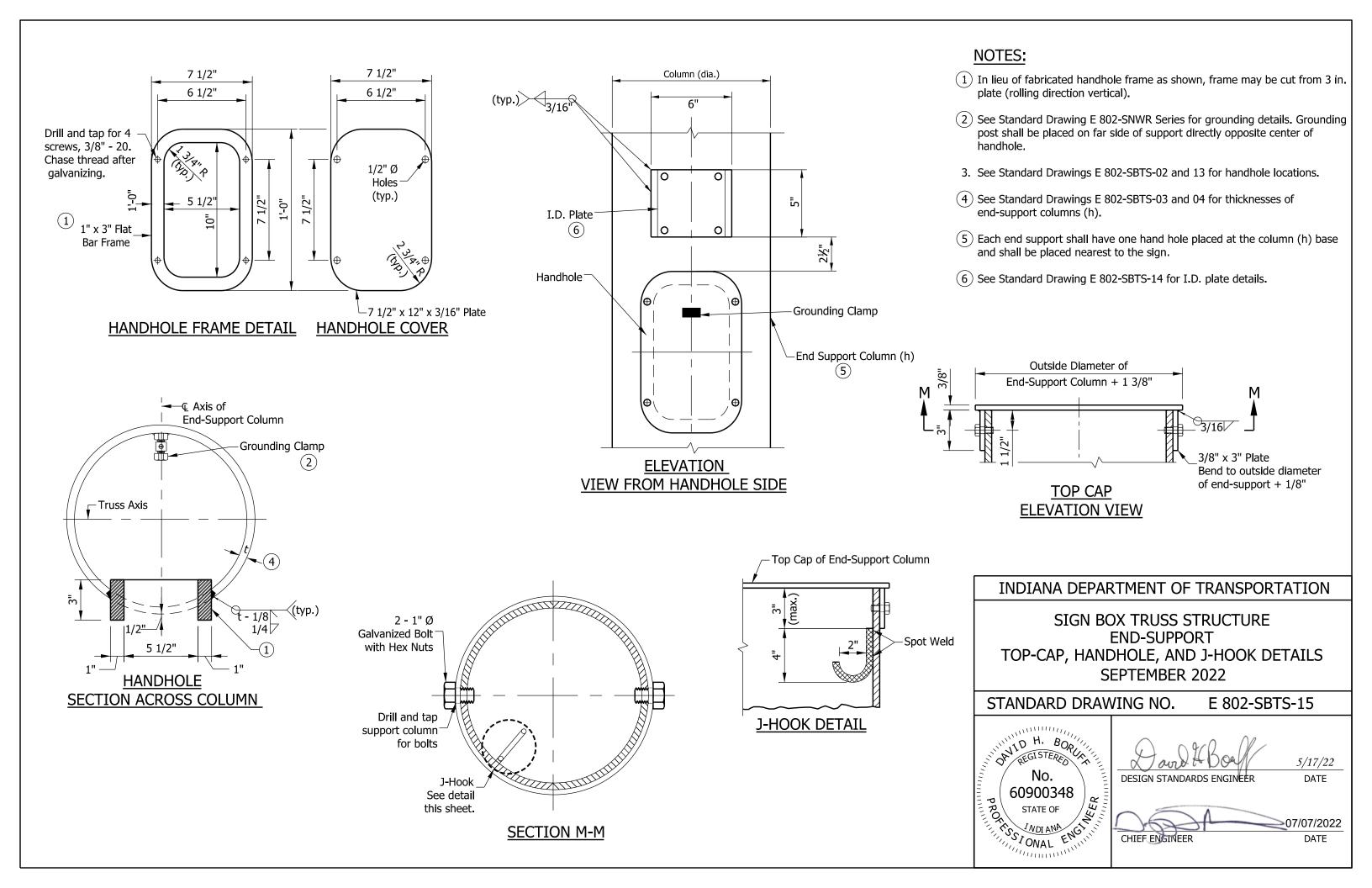
SEPTEMBER 2022

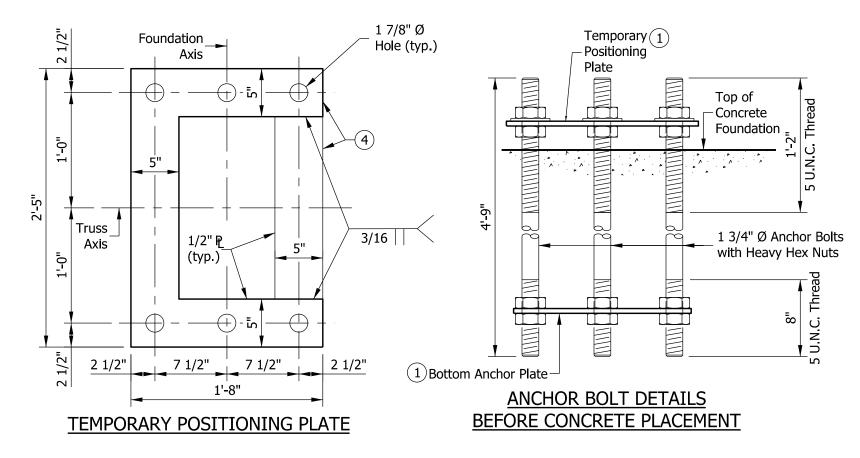
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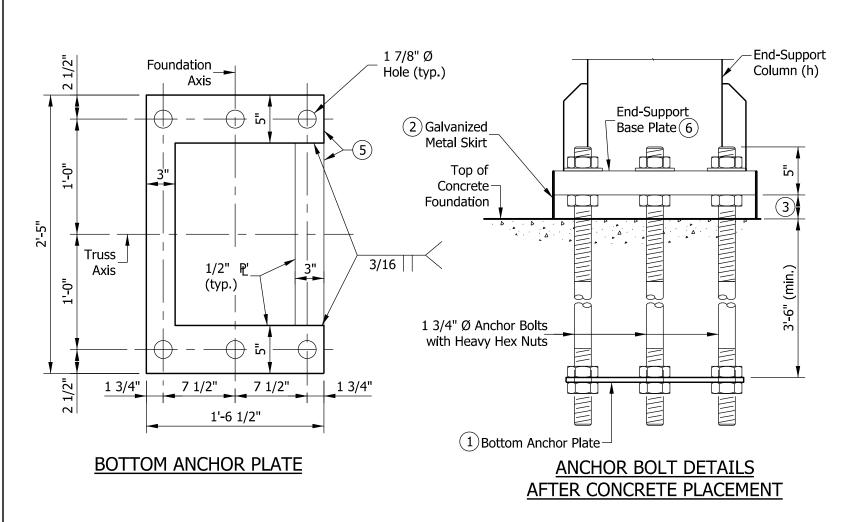


DESIGN STANDARDS ENGINEER DATE

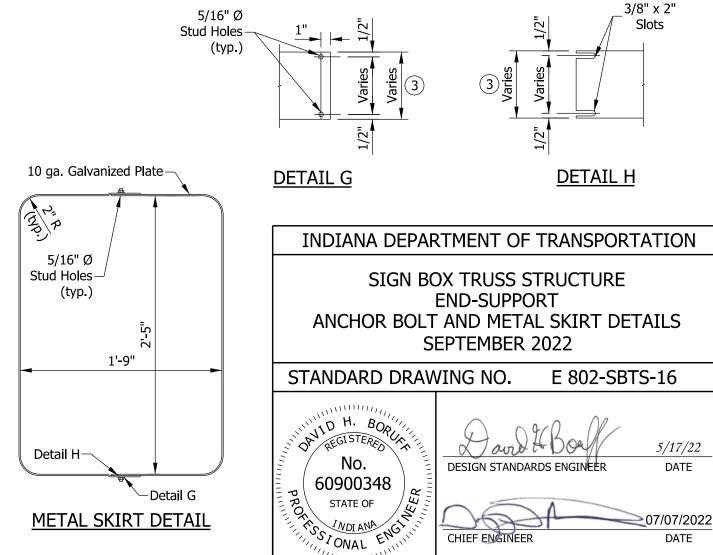
07/07/2022 CHIEF ENGINEER DATE

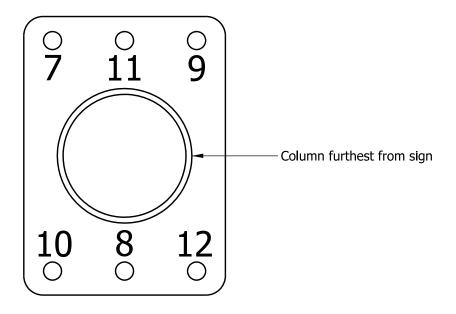


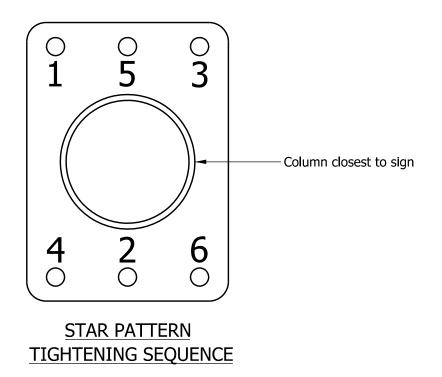




- 1 Temporary positioning plate and bottom anchor plate shall be used for all foundations. Temporary positioning plate shall be removed after placing concrete.
- 2) Secure galvanized metal skirt shall be secured to base plate after erection as shown in skirt detail.
- 3 Minimum base plate gap shall be 2 ½ in. and can be increased up to 5 ½ in. Metal skirt width shall be at least 1 ½ in. more than the actual gap.
- 4 May use four separate 5 in. plates welded together to maintain angles and shape as shown.
- (5) May use two separate 3 in. and two separate 5 in. plates welded together to maintain angles and shape as shown.
- 6 See Standard Drawings E 802-SBTS-13 for end support base plate details.
- 7. See Standard Drawing E 802-SBTS-17 for anchor bolt hardware tightening requirements.





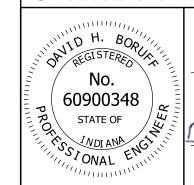


- 1. Anchor bolts shall be clean and not damaged or out of plumb.
- 2. Threaded portion of anchor bolts shall be lubricated within 24 hours of tightening; approved lubricant shall be used and shall be applied in accordance with lubricant manufacturers recommendations.
- 3. The bottom of leveling nuts shall be less than $1 \frac{3}{4}$ in. from the foundation (unless stated otherwise on the plans).
- 4. While holding the leveling nuts with a wrench, the top nuts shall be snug tightened (brought into full contact with the base plate). Then the leveling nuts shall be snug-tightened. Then the top nuts and base plate shall be marked and the nuts further tightened (pre-tensioned) by a minimum 1/6 turn.
- 5. No sooner than 10 minutes after the installation of the truss on the end bents, top and leveling nuts shall be retightened as needed.
- 6. All tightening shall be done in the order shown.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE END SUPPORT ANCHOR BOLT HARDWARE TIGHTENING SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-17



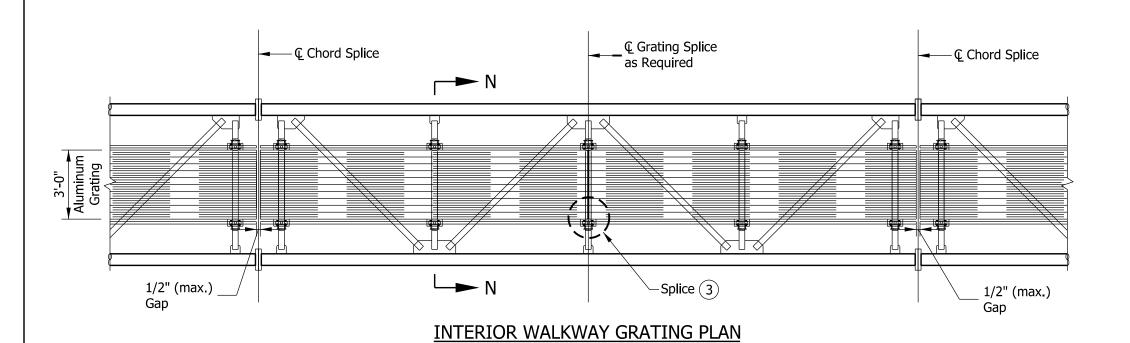
DESIGN STANDARDS ENGINEER

07/07/2022

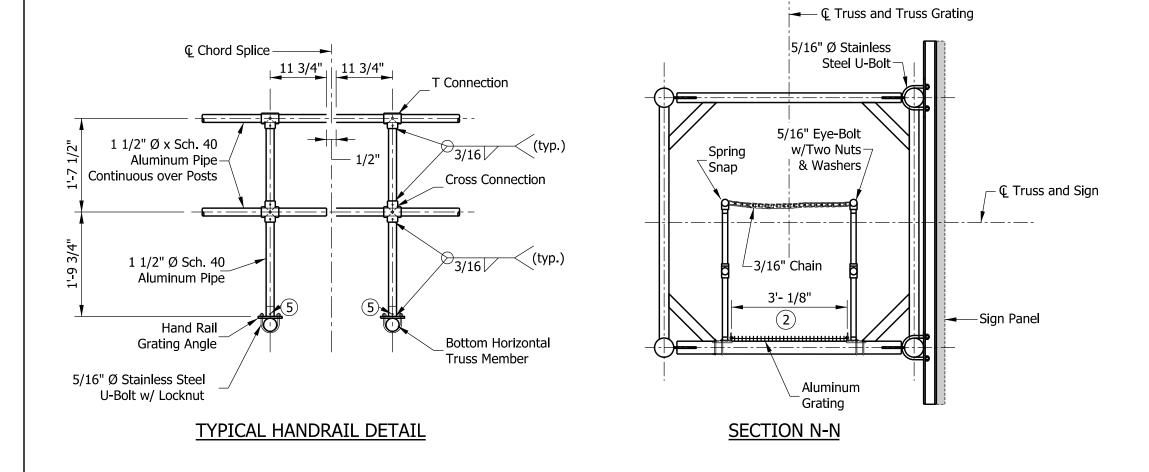
5/17/22

DATE

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- 1. Interior walkway gratings shall be extruded I-bars 2 in. x $\frac{1}{4}$ in. x 1 $\frac{3}{16}$ in. center-to-center. Cross bars shall have a maximum gap of 4 in. Moment of Inertia, $I_{\nu} = 1.382 \text{ in}^4$. A different grating of equal strength may be used upon approval by the engineer.
- (2) Walkway grating width is nominal and may vary $\pm 1/2$ in. based on available standard widths.
- (3) Interior walkway gratings can be spliced on center of any horizontal truss member as needed. See Standard Drawing E 802-SBTS-19 for typical interior walkway grating splice detail.
- 4. Interior walkway grating shall run the full length, center-to-center, of end-support truss members plus 9 in. at each end.
- (5) Drain holes shall be as detailed on Standard Drawing E 802-SBTS-23, including placement on the horizontal handrail pipes.

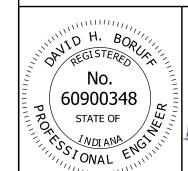


INDIANA DEPARTMENT OF TRANSPORTATION SIGN BOX TRUSS STRUCTURE

DETAILS SEPTEMBER 2022

INTERIOR WALKWAY GRATING & HANDRAIL

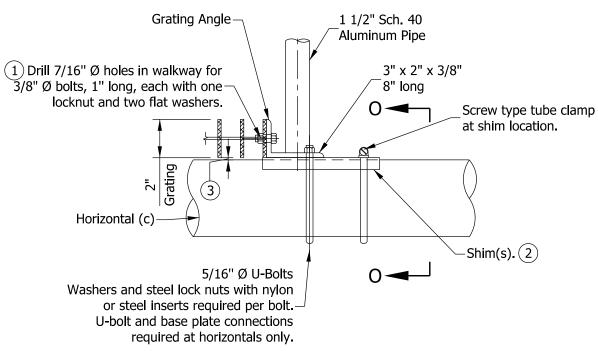
STANDARD DRAWING NO. E 802-SBTS-18



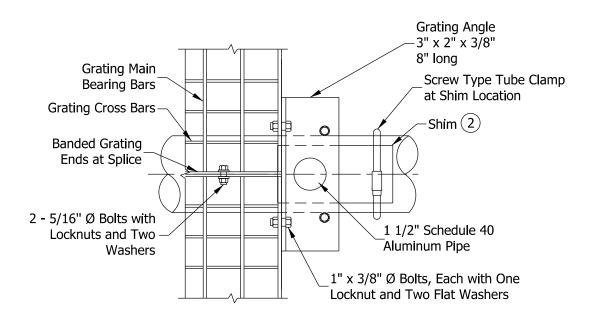
DESIGN STANDARDS ENGINEER

5/17/22 DATE

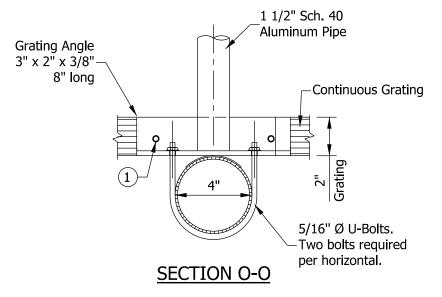
07/07/2022 CHIEF ENGINEER DATE

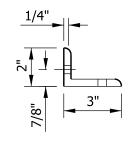


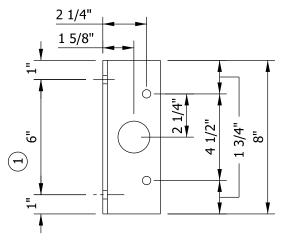
GRATNG SUPPORT DETAIL



GRATING SPLICE DETAIL



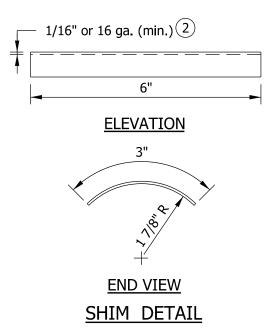




GRATING ANGLE

NOTES:

- 1 Drilling of holes in grating may be done in shop or field, based on Contractor's preference and subject to and shall provide accurate alignment.
- 2) Shims may be placed as shown, if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- (3) Tube-to-grating gap may vary from 0 to ½ in. max. to align walkway, allow for camber.

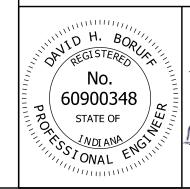


INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE INTERIOR WALKWAY GRATING DETAILS

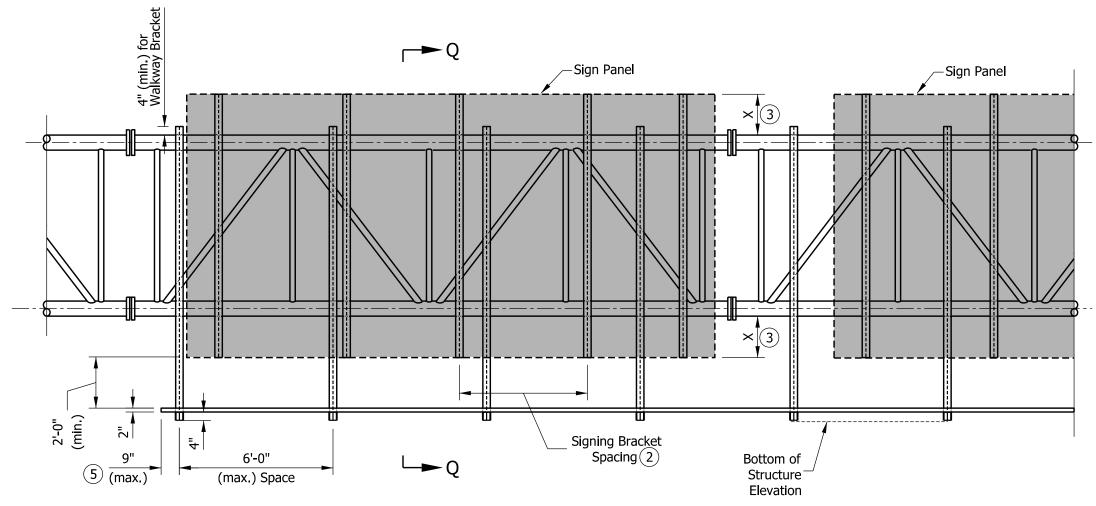
SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-19



DESIGN STANDARDS ENGINEER DATE

CHIEF ENGINEER DATE



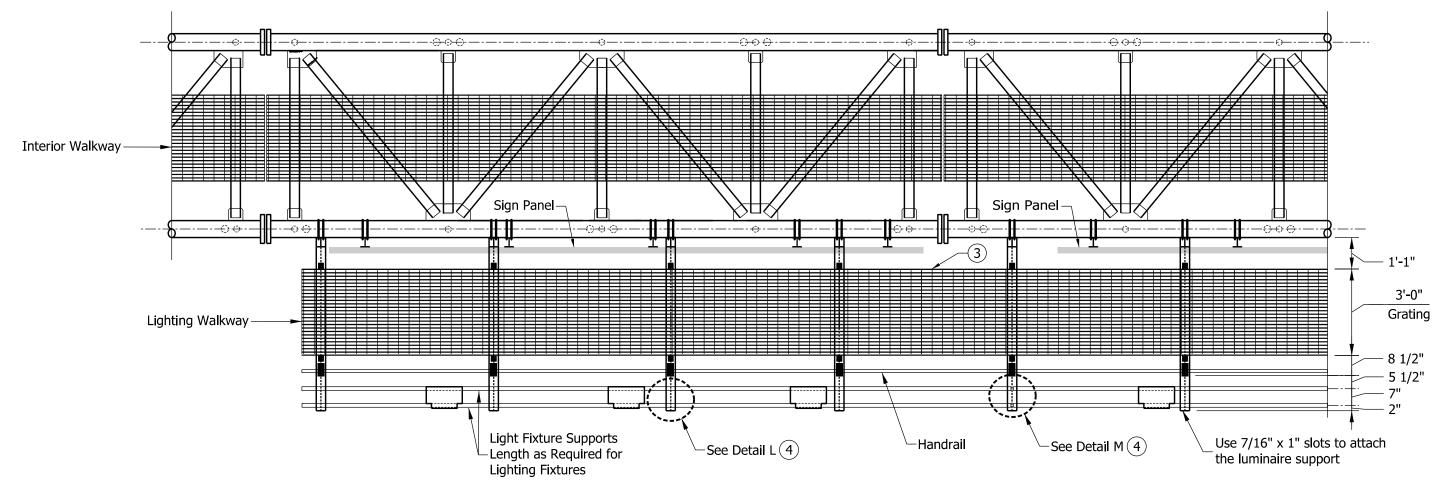
TYPICAL LIGHTING WALKWAY FRONT ELEVATION

(Lighting walkway and handrail provided only when specified in the plans)

NOTES:

- 1. For location and data for sign panels, see plan details cross section.
- 2 Sign bracket spacing 5 ft max.
- (3) Dimension X depends on the height of the sign. Sign shall be centered vertically on truss.
- 4. See Standard Drawing E 802-SBTS-21 for Plan, and E 802-SBTS-22 for Section Q-Q.
- (5) Sign shall be installed on truss with independent brackets WF (A-N) 4 x 3.06 for signs \leq 18 ft in height. For signs > 18 ft and \leq 25 ft use WF (A-N) 5 x 5.36. Lighting walkway may be extended to comply with the 9 in. maximum unsupported grating.

SIGN BOX TRUSS STRUCTURE LIGHTING WALKWAY ELEVATION SEPTEMBER 2022 STANDARD DRAWING NO. E 802-SBTS-20 DESIGN STANDARDS ENGINEER O7/07/2022 CHIEF ENGINEER DATE



PLAN VIEW

(Lighting walkway and handrail provided only when specified in the plans)

NOTES:

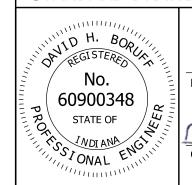
- 1. Handrail and grating shall span a minimum of 3 brackets.
- 2. Grating splice shall be located on center of L-bracket only. See Standard Drawing E 802-SBTS-25, Detail M.
- \bigcirc Lighting walkway gratings are extruded I-bars 2 in. x $\frac{1}{4}$ in. spaced at 1 ¾₆ in. center-to-center. ₄Cross bars shall have a maximum gap of 4 in. Moment of Inertia, $I_x = 1.382$ in. A different grating of equal strength may be used upon approval.
- (4) See Standard Drawing E 802-SBTS-25, Details L & M.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE LIGHTING WALKWAY PLAN

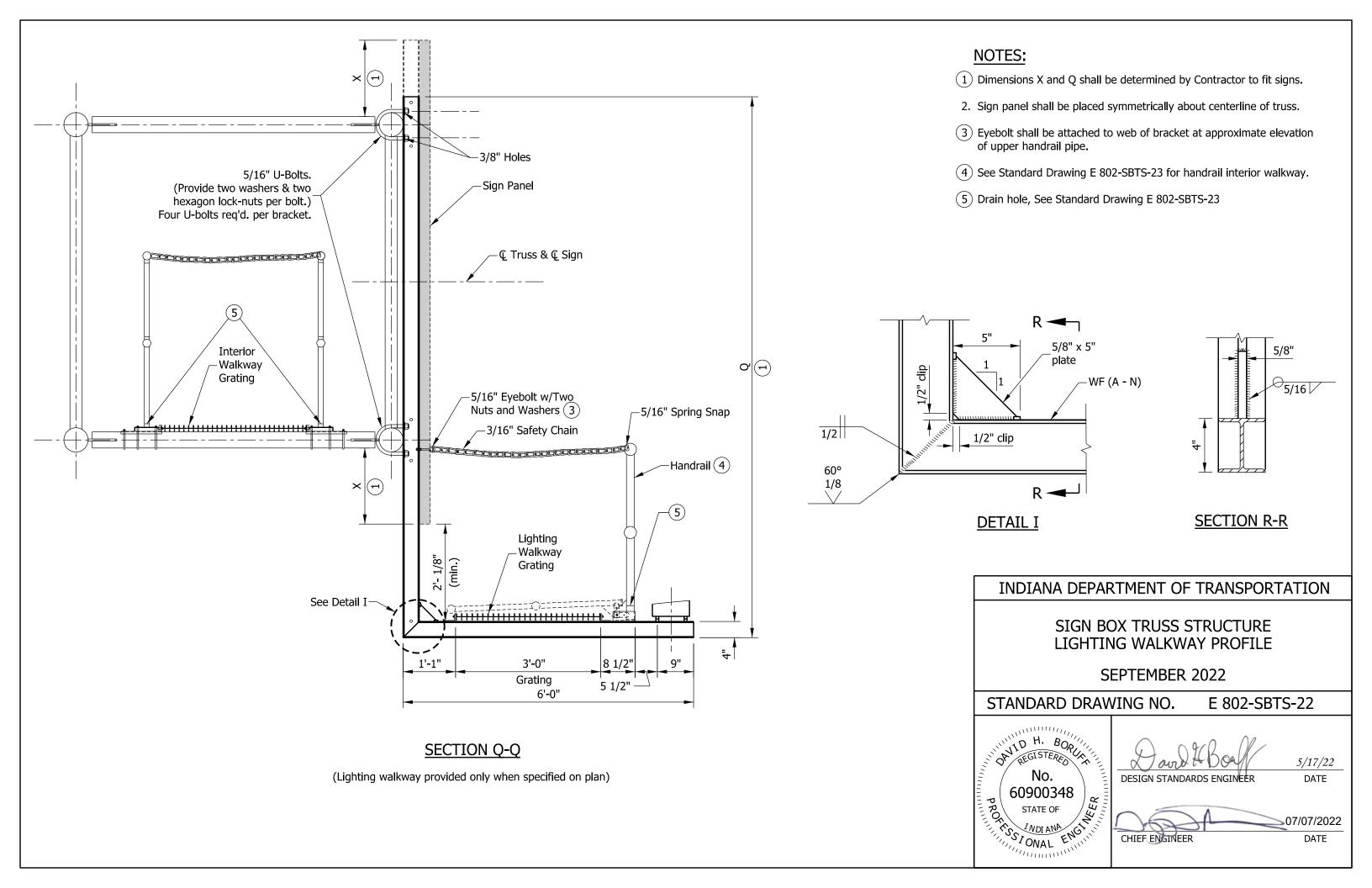
SEPTEMBER 2022

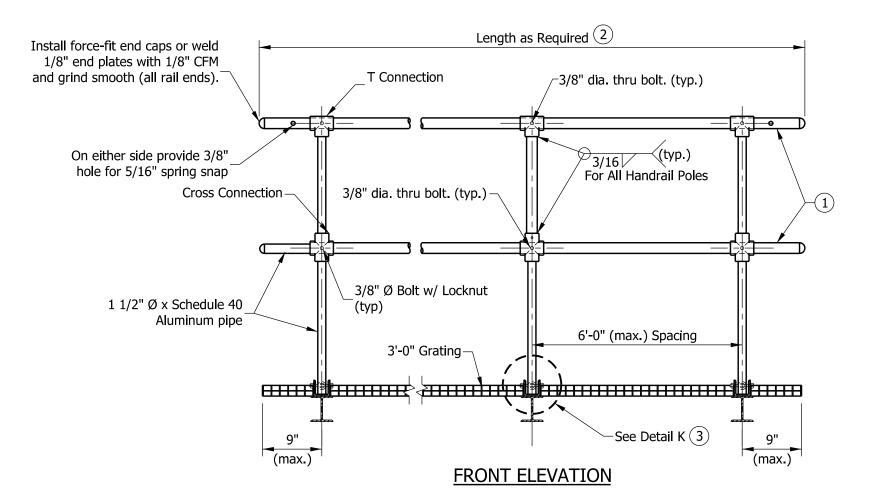
STANDARD DRAWING NO. E 802-SBTS-21

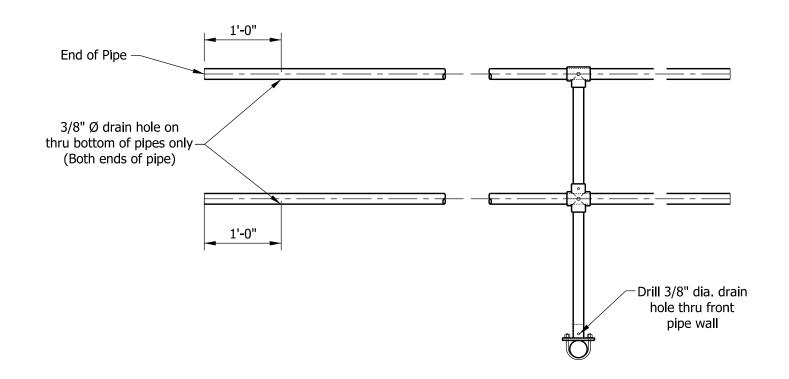


5/17/22 DESIGN STANDARDS ENGINEER DATE

07/07/2022 CHIEF ENGINEER DATE



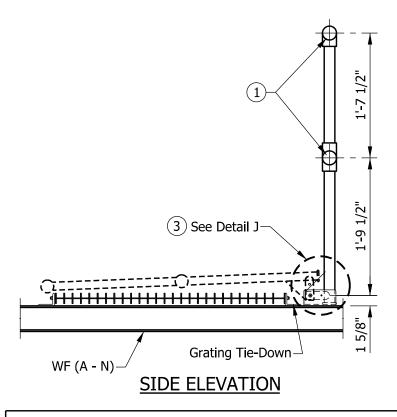




HANDRAIL DRAIN HOLES DETAIL

NOTES:

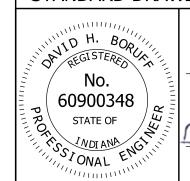
- (1) Horizontal rail member shall be continuous through fitting. Manufacturer shall provide $\frac{7}{16}$ in. holes for fitting $\frac{7}{16}$ in. bolt. Field drill $\frac{7}{16}$ in. hole in horizontal rail member. Attach handrail with $\frac{3}{16}$ in. bolt, washer, and locknut.
- (2) Rail and grating shall span a minimum of three brackets.
- (3) See Standard Drawing E 802-SBTS-24 for Detail J & K.
- 4. Lighting walkway and handrail provided only when specified on the plans.



INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE LIGHTING WALKWAY AND HANDRAIL ASSEMBLY SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-23



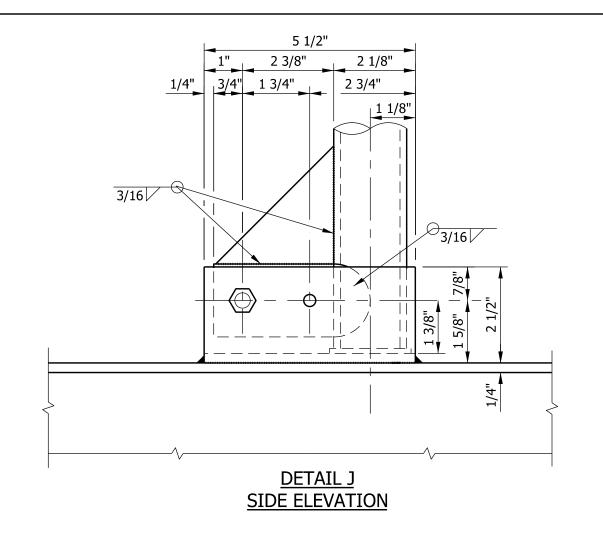
DESIGN STANDARDS ENGINEER

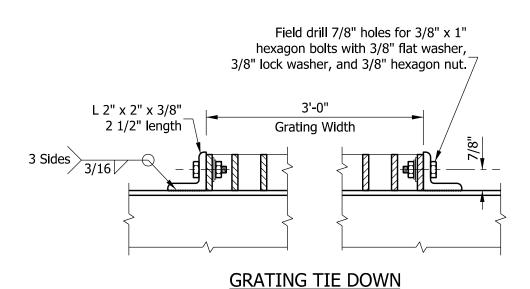
07/07/2022

5/17/22

DATE

CHIEF ENGINEER

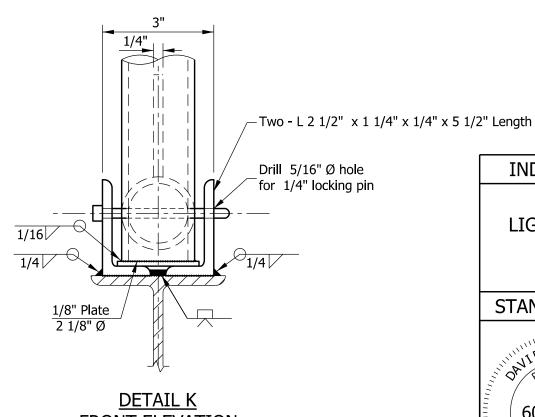




(Two req'd per walkway bracket)

Drill and ream for 3/8" hexagon Locking Pin Made From bolt with 3/8" flat washer--1/4" Bolt (rounded end) and 3/8" hexagon locknut 1 1/2" Sch. 40 Aluminum Pipe 1/16" Chain 6" Length - Tack weld to bolt heads.

> **PLAN** DETAILS OF HANDRAIL HINGE

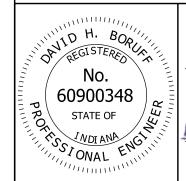


FRONT ELEVATION

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE LIGHTING WALKWAY, HANDRAIL HINGE, AND **GRATING DETAILS** SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-24



DESIGN STANDARDS ENGINEER

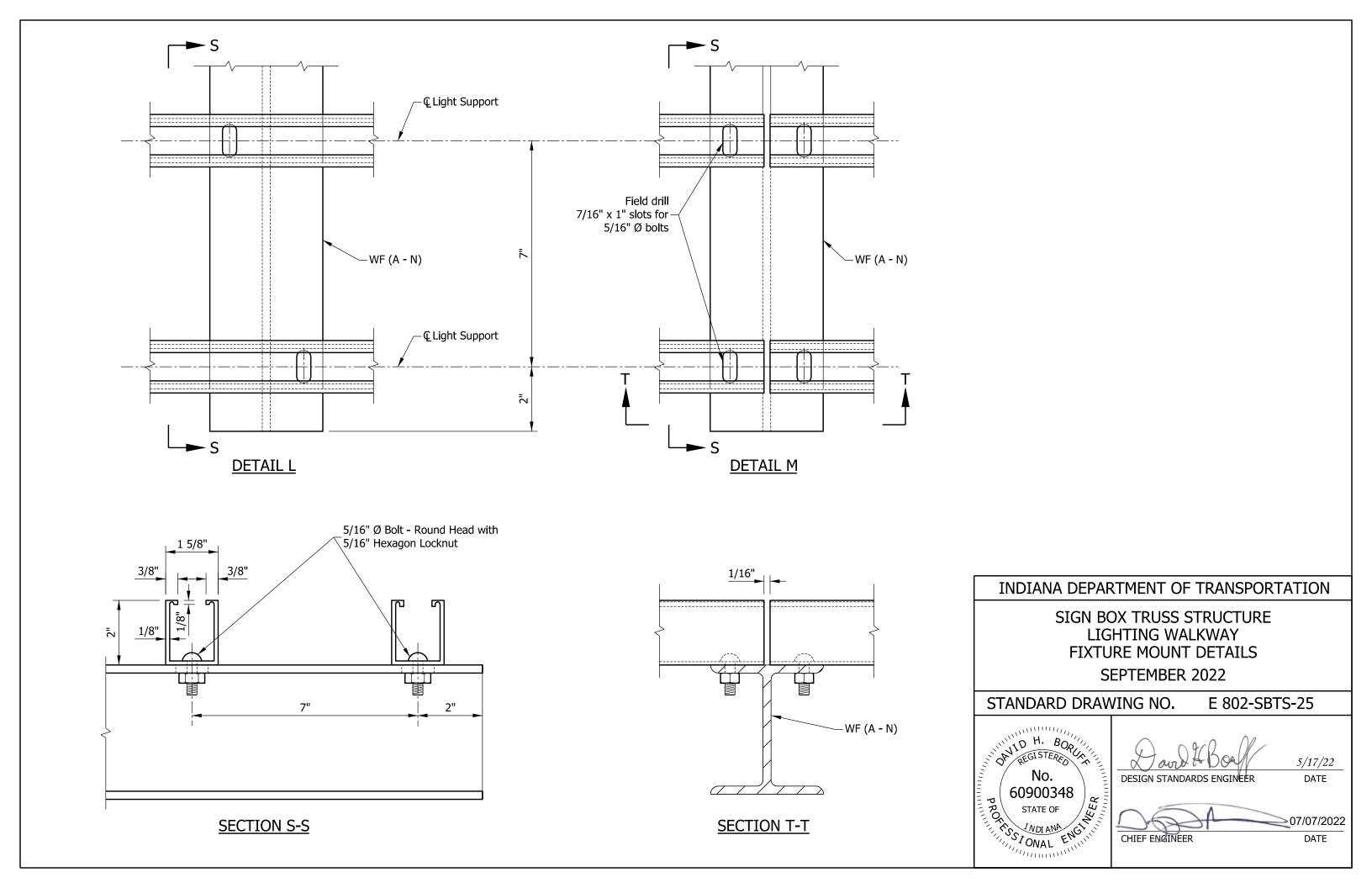
207/07/2022

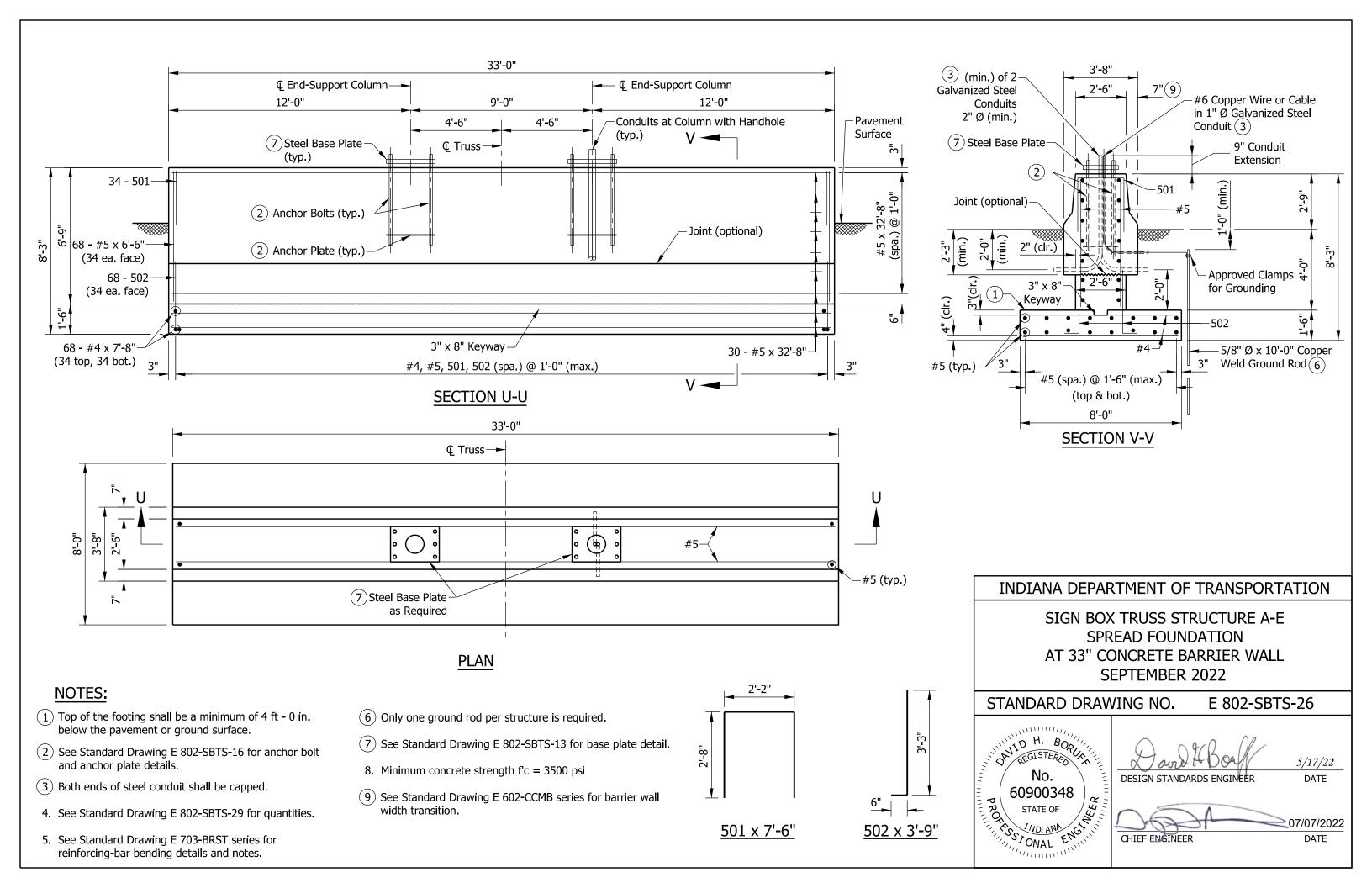
5/17/22

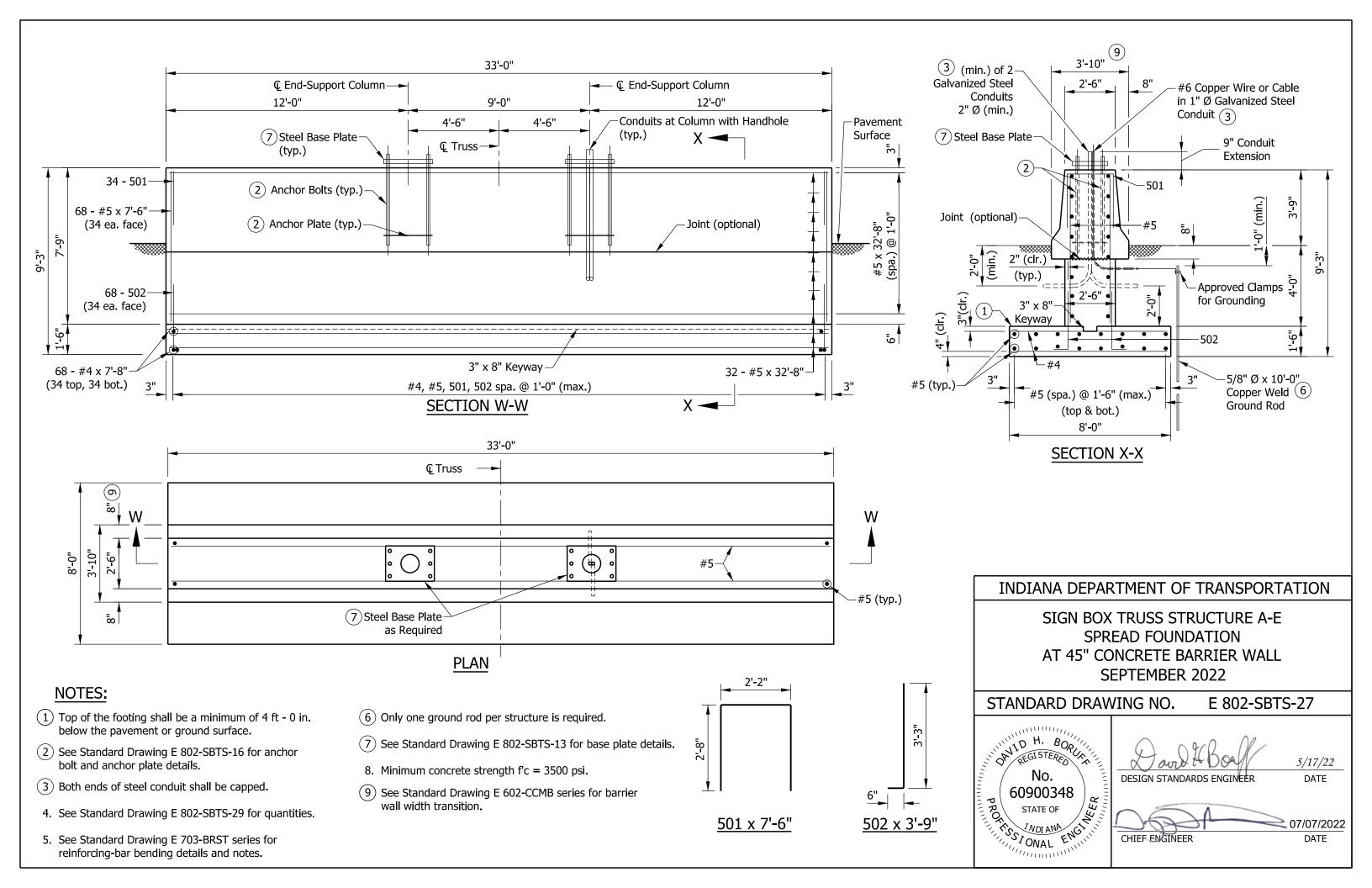
DATE

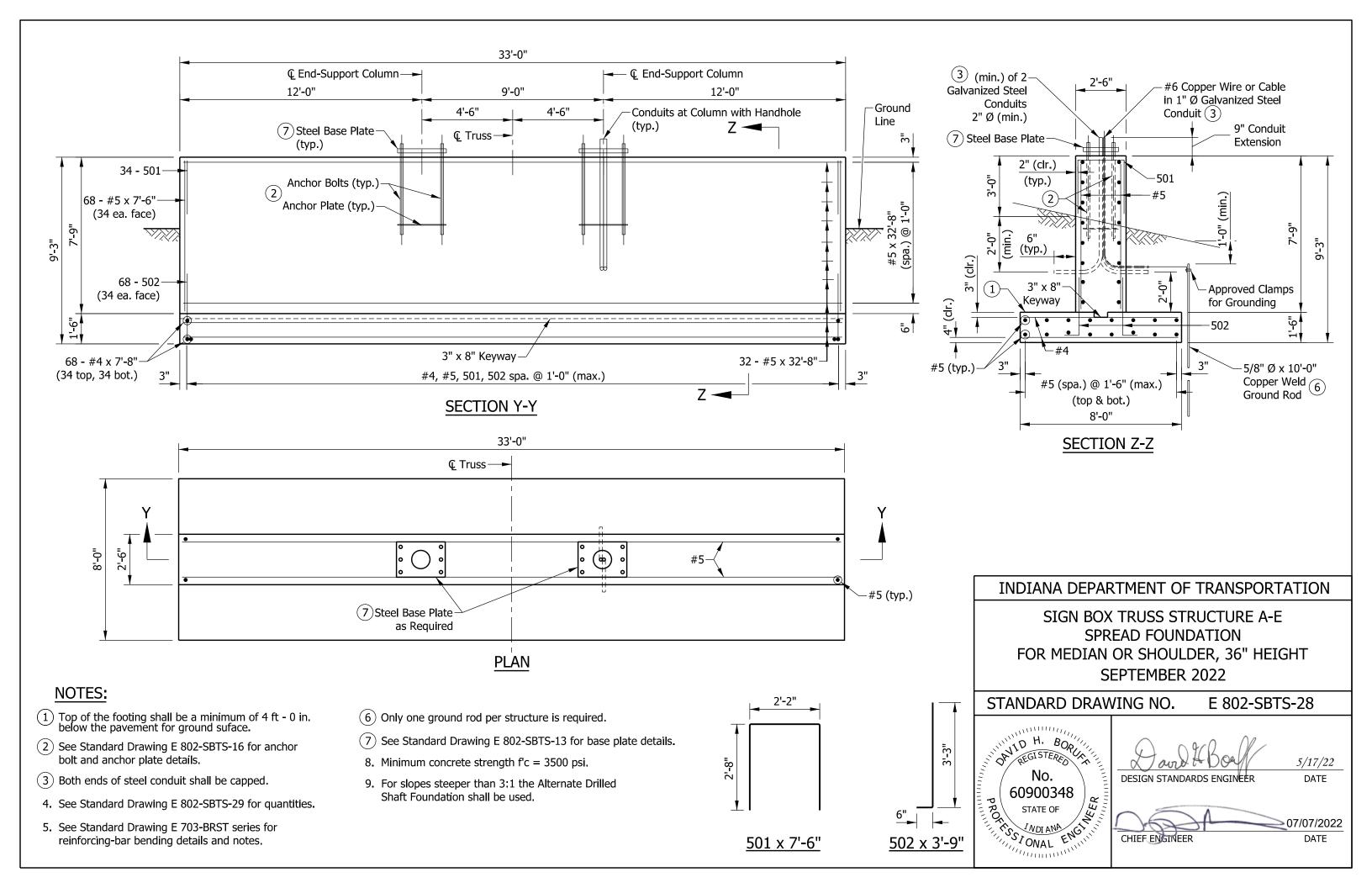
DATE

CHIEF ENGINEER









_	SPREAD FOUNDATION AT 33" CONCRETE BARRIER WALL								
EPOXY-COATED REINFORCING BARS									
MARK OR SIZE	SIZE BARS LENGTH								
501	501 34 7'-6"								
502	68	3'-9"							
#5	68	6'-6"							
#5									
Total #5 2015 LBS									
#4	68	7'-8"							
Total #4			348 LBS						
Total Epoxy-Co Reinforcing Bar			2363 LBS						
	CONCRETE, CLASS A								
Total Concrete, Class A 39.8 CYS									
MISCELLANEOUS									
Surface Seal			30.4 SYS						

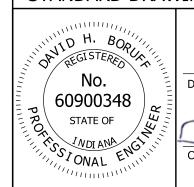
SPREAD FOUNDATION AT 45" CONCRETE BARRIER WALL								
EPOXY-COATED REINFORCING BARS								
MARK OR SIZE	LENGTH	WEIGHT						
501	501 34 7'-6"							
502	68	3'-9"						
#5	68	7'-6"						
#5	32	32'-8"						
Total #5			2154 LBS					
#4	68	7'-8"						
Total #4			348 LBS					
Total Epoxy-Co Reinforcing Bar			2502 LBS					
CONCRETE, CLASS A								
Total Concrete, Class A 41.4 CYS								
MISCELLANEOUS								
Surface Seal			37.8 SYS					
	·		-					

	UNDATION			
OR SHO	ULDER, 36	" HEIGHT		
ATED RE	INFORCING	G BARS		
NO. OF BARS	LENGTH	WEIGHT		
34	7'-6"			
68	3'-9"			
68	7'-6"			
#5 32 32'-8"				
Total #5				
68	7'-8"			
		348 LBS		
Total Epoxy-Coated 2502 LBS Reinforcing Bars				
CONCRETE, CLASS A				
Total Concrete, Class A 38.4 CYS				
MISCELLANEOUS				
Surface Seal 35.8 SYS				
	ATED RENO. OF BARS 34 68 68 32 68 d NCRETE	ATED REINFORCING NO. OF BARS 34 7'-6" 68 3'-9" 68 7'-6" 32 32'-8" 68 7'-8" d NCRETE, CLASS A		

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE A-E SPREAD FOUNDATIONS QUANTITIES SEPTEMBER 2022

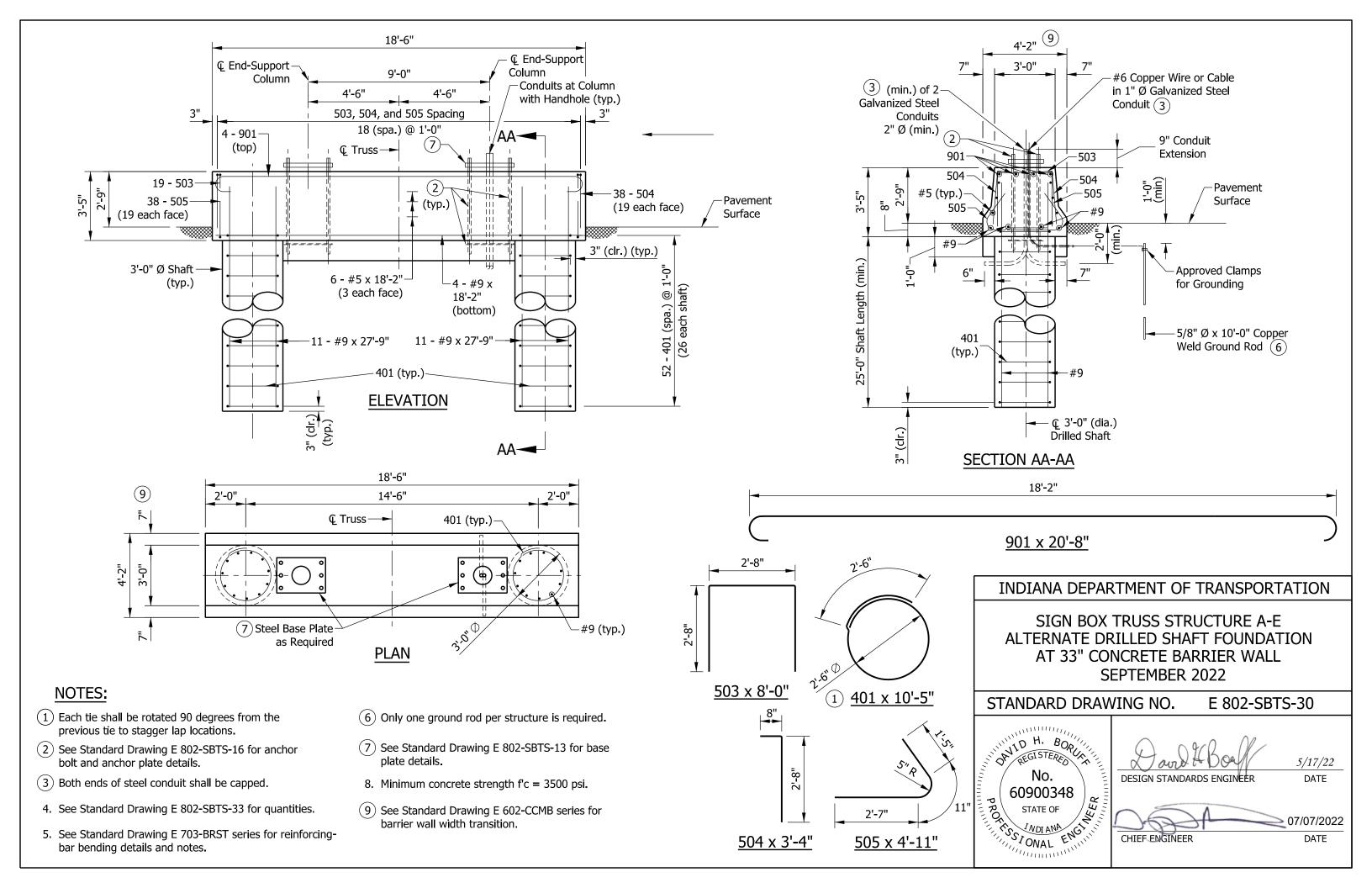
E 802-SBTS-29 STANDARD DRAWING NO.

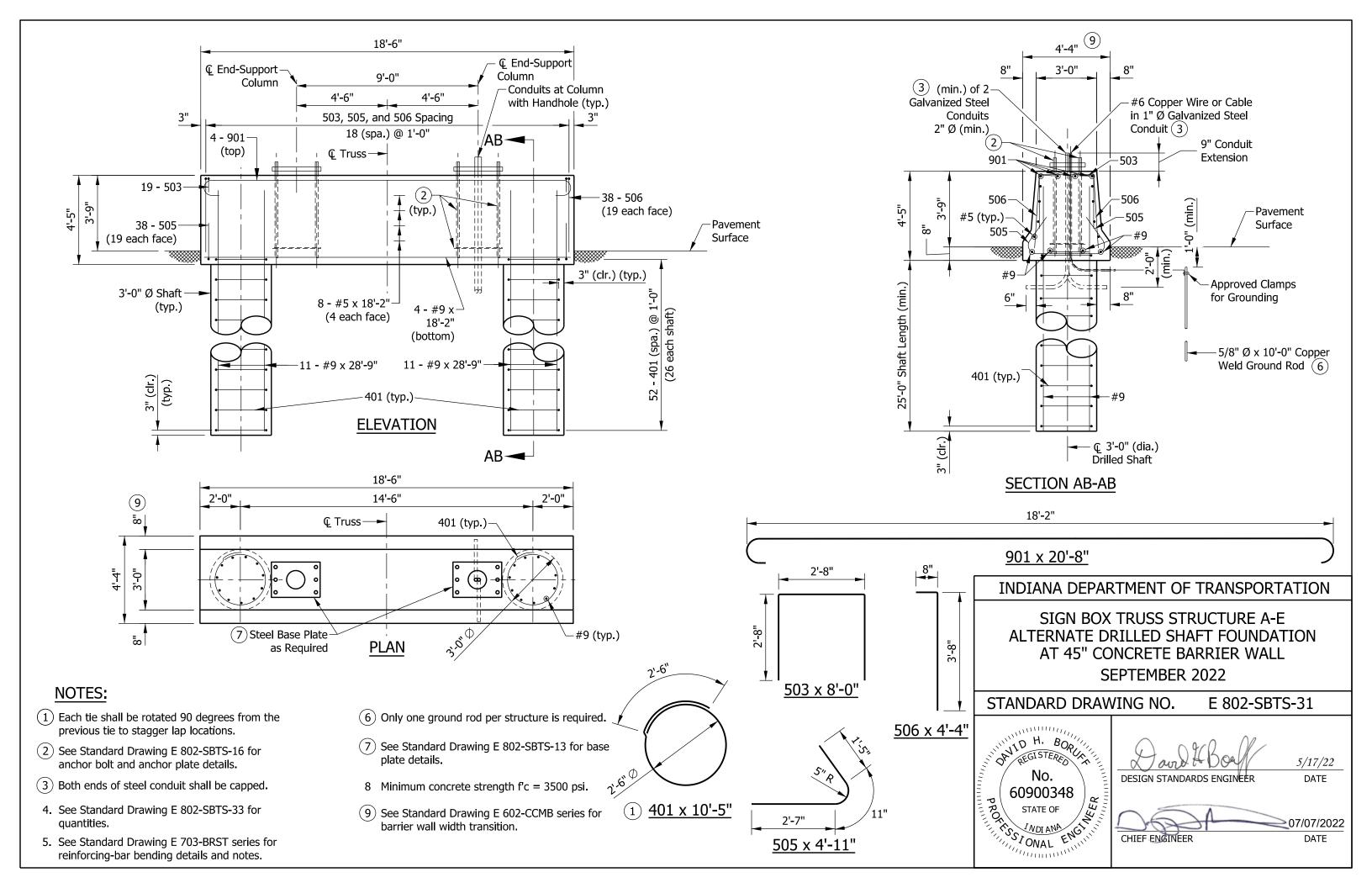


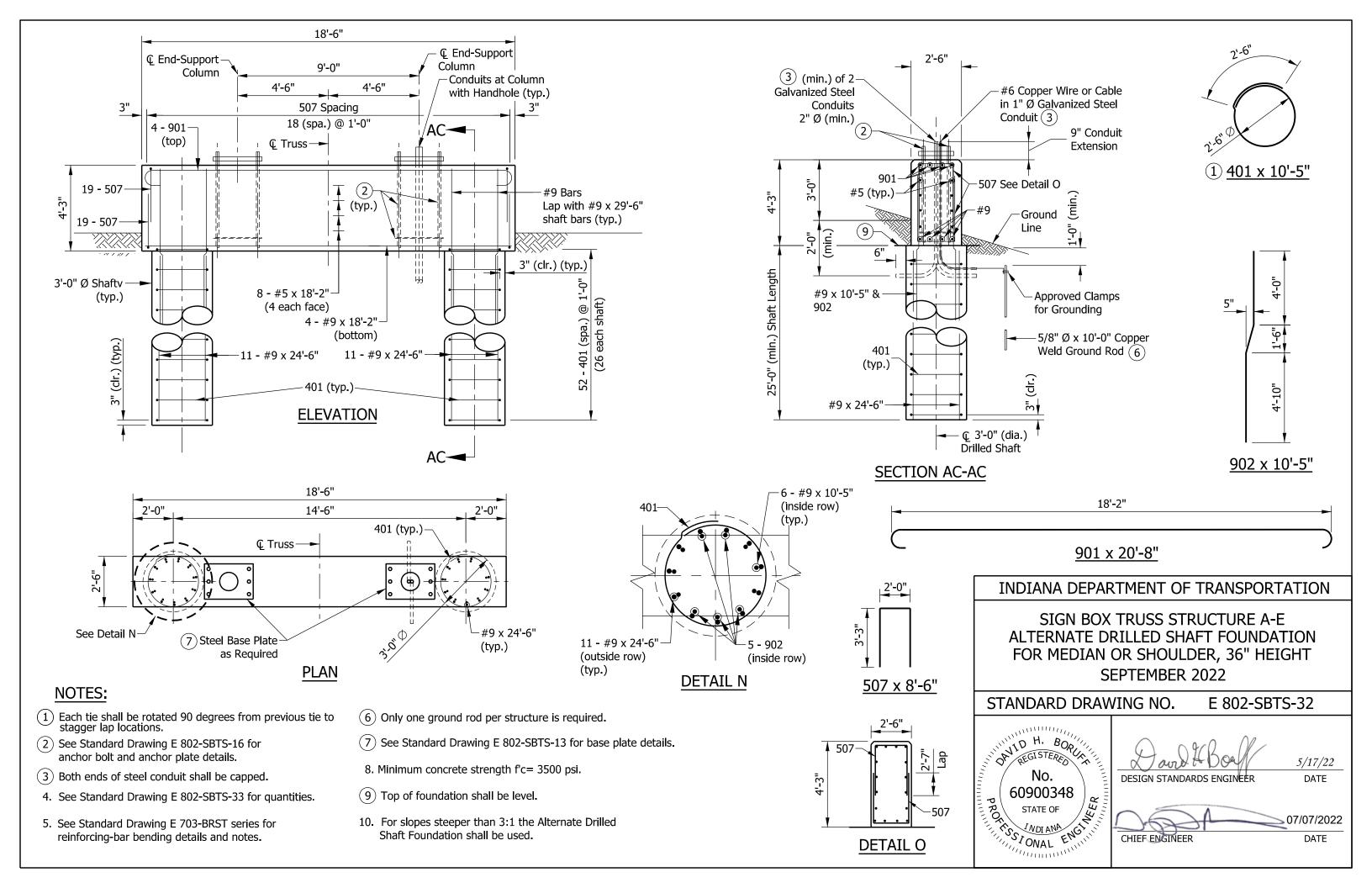
5/17/22 DESIGN STANDARDS ENGINEER

DATE

07/07/2022 DATE







ALTERNATE DRILLED SHAFT FOUNDATION AT 33" CONCRETE BARRIER WALL				
EPOXY-0	COATED RE	INFORCING	G BARS	
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT	
901	4	20'-8"		
#9	4	18'-2"		
#9	22	27'-9"		
Total #9			2604 LBS	
503	503 19 8'-0"			
504	38	3'-4"		
505	38	4'-11"		
#5	6	18'-2"		
Total #5 599 LBS				
401	52	10'-5"		
Total #4 362 LBS				
Total Epoxy-Coated 3565 Reinforcing Bars			3565	
CONCRETE, CLASS A				
Total Concrete, Class A 23.1 CYS				
MISCELLANEOUS				
Surface Seal 18.1 SYS			18.1 SYS	

ALTERNATE DRILLED SHAFT FOUNDATION AT 45" CONCRETE BARRIER WALL					
EPOXY-0	COATED RE	INFORCING	G BARS		
MARK OR SIZE	NO. OF BARS	I I HNGIH			
901	4	20'-8"			
#9	4	18'-2"			
#9	22	28'-9"			
Total #9		•	2679 LBS		
503	19	8'-0"			
505	38	4'-11"			
506	38	4'-4"			
#5	#5 8 18'-2"				
Total #5 677 LBS					
401 52 10'-5"					
Total #4			362 LBS		
Total Epoxy-Coated 3718 LBS Reinforcing Bars					
CONCRETE, CLASS A					
Total Concrete,	Total Concrete, Class A 23.9 CYS				
	MISCELLANEOUS				
Surface Seal			22.2 SYS		

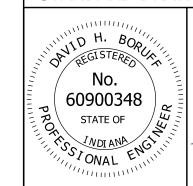
ALTERNATE DRILLED SHAFT FOUNDATION FOR MEDIAN OR SHOULDER, 36" HEIGHT					
EPOXY-0	COATED RE	INFORCING	G BARS		
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT		
901	4	20'-8"			
902	10	10'-5"			
#9	4	18'-2"			
#9	12	10'-5"			
#9	#9 22 24'-6"				
Total #9	3140 LBS				
507	507 38 8'-6"				
#5	8	18'-2"			
Total #5 488 LBS					
401	52	10'-5"			
Total #4 362 LBS					
Total Epoxy-Coated 3990 LBS Reinforcing Bars					
CONCRETE, CLASS A					
Total Concrete, Class A 18.9 CYS					
MISCELLANEOUS					
Surface Seal 21.6 SYS					

Quantities are only for the depth of footing for slope 3:1 or less.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE TYPE A-E ALTERNATE DRILLED SHAFT FOUNDATIONS QUANTITIES SEPTEMBER 2022

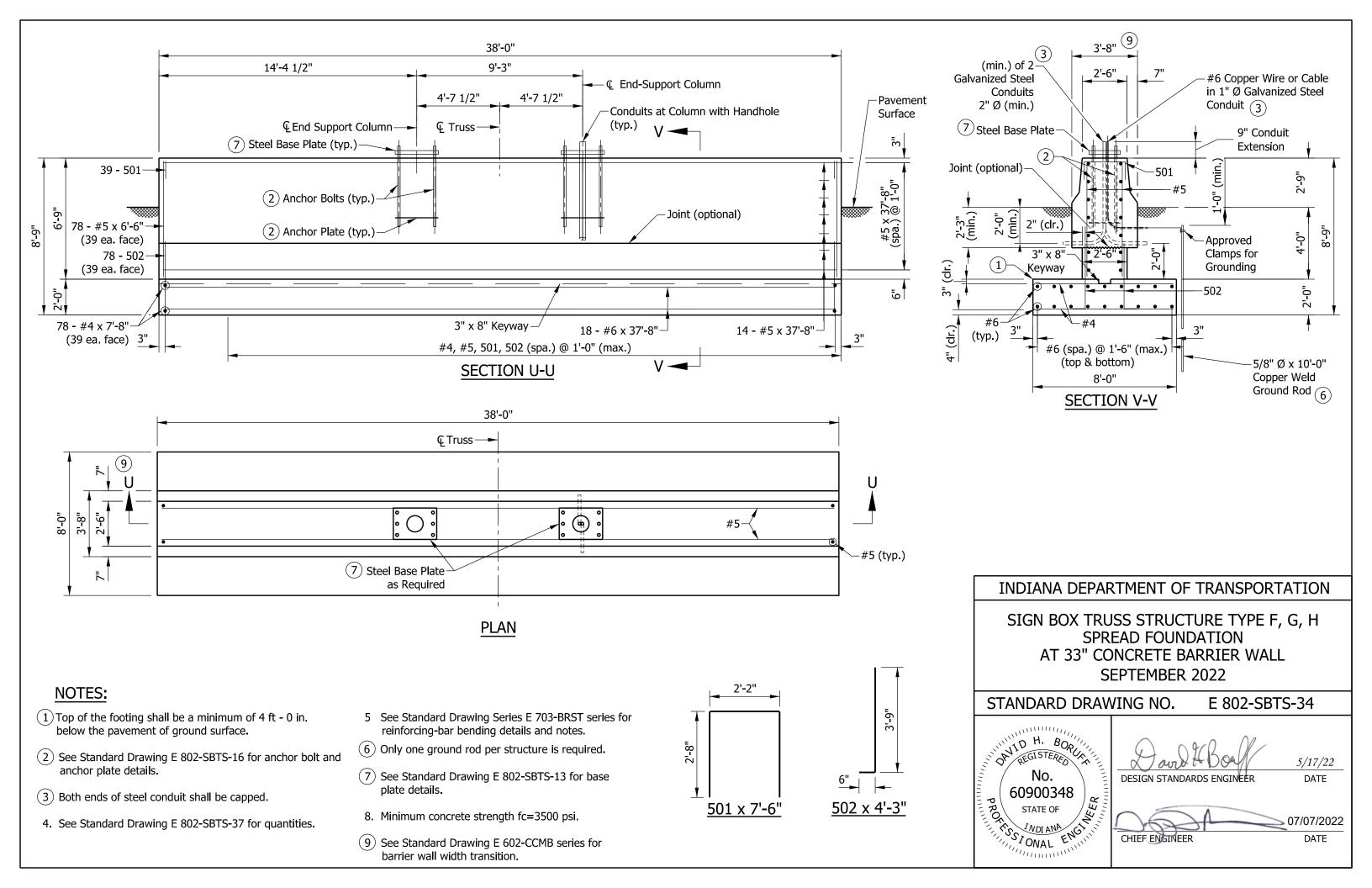
STANDARD DRAWING NO. E 802-SBTS-33

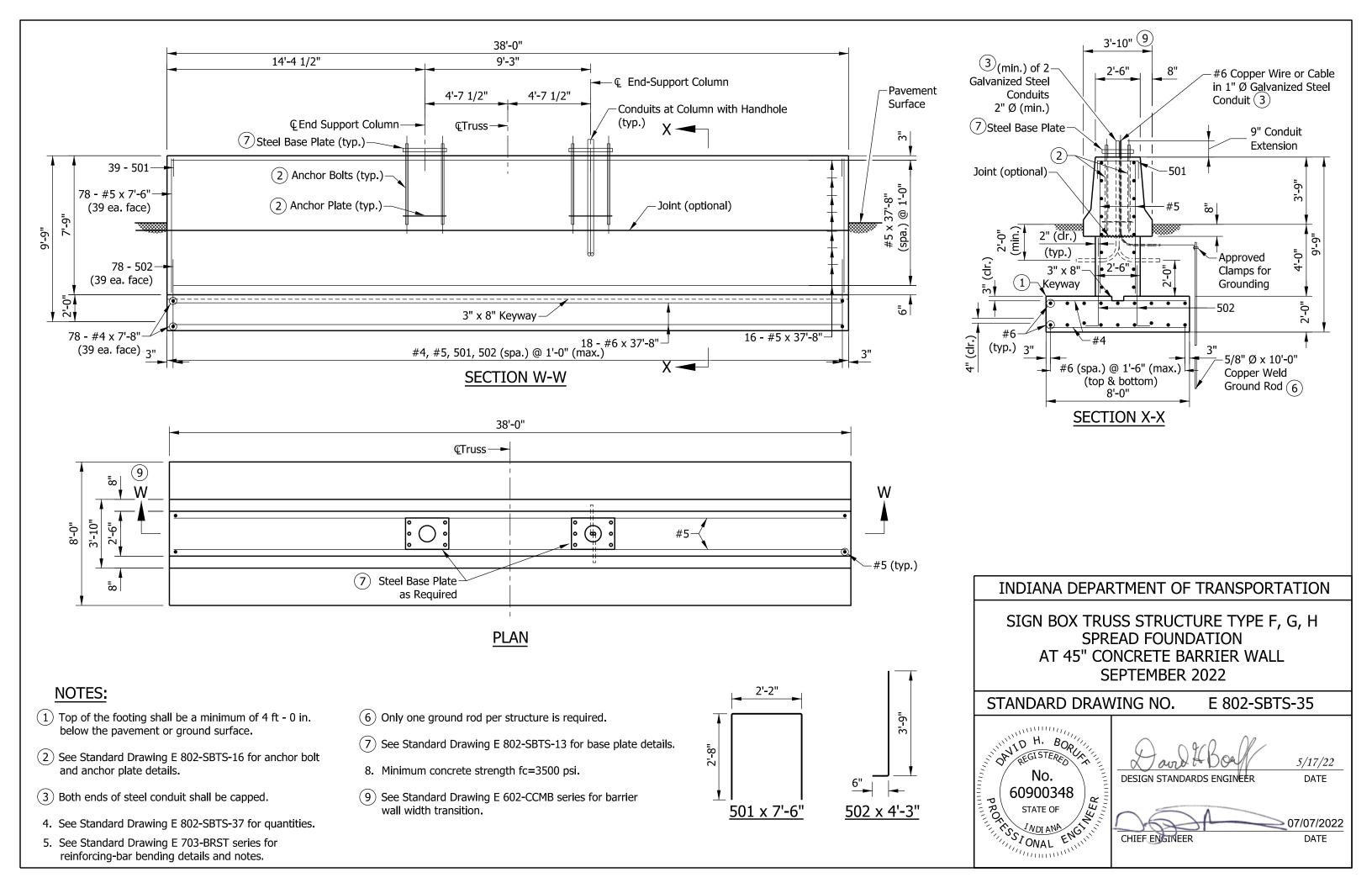


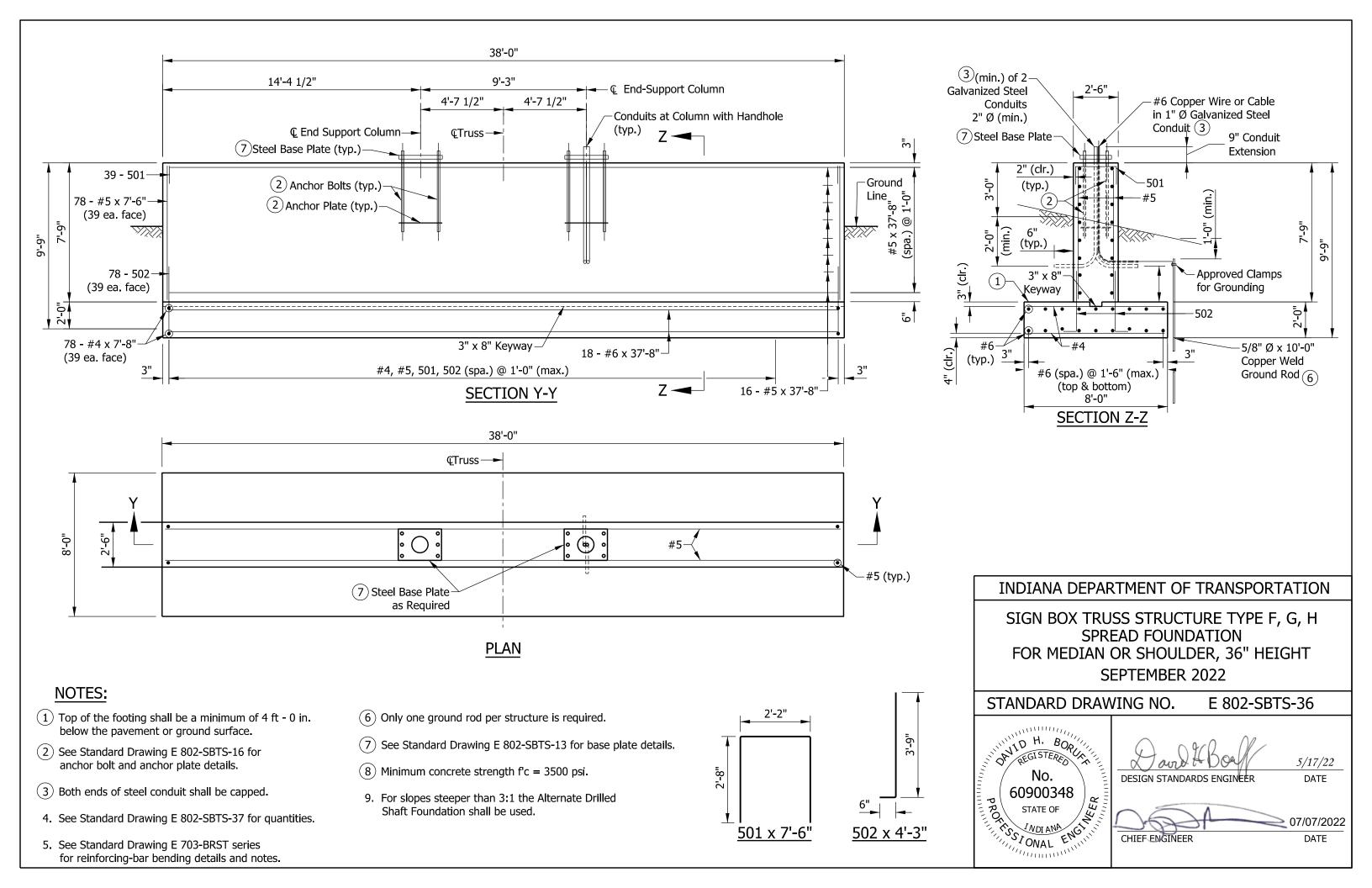
DESIGN STANDARDS ENGINEER

CHIEF ENGINEER DATE

5/17/22







SPREAD FOUNDATION AT 33" CONCRETE BARRIER WALL				
EPOXY-0	COATED RE	INFORCING	G BARS	
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT	
#6	18	37'-8"		
Total #6			1018 LBS	
501	39	7'-6"		
502	502 78 4'-3"			
#5	#5 78 6'-6"			
#5				
Total #5 1730 LBS				
#4	78	7'-8"		
Total #4			399 LBS	
Total Epoxy-Coated 3147 LBS Reinforcing Bars				
CONCRETE, CLASS A				
Total Concrete, Class A 51.4 CYS				
MISCELLANEOUS				
Surface Seal 35.0 SYS				

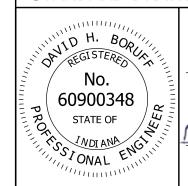
	SPREAD FOUNDATION AT 45" CONCRETE BARRIER WALL				
ATTO	CONCRETE	DARKIEK	VVALL		
EPOXY-0	COATED RE	INFORCING	G BARS		
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT		
#6	18	37'-8"			
Total #6			1018 LBS		
501	39	7'-6"			
502	502 78 4'-3"				
#5	#5 78 7'-6"				
#5	#5 16 37' - 8"				
Total #5			1890 LBS		
#4	#4 78 7'-8"				
Total #4			399 LBS		
Total Epoxy-Coated Reinforcing Bars			3307 LBS		
CONCRETE, CLASS A					
Total Concrete, Class A 53.3 CYS					
	MISCELLANEOUS				
Surface Seal 43.4 SYS			43.4 SYS		

SPREAD FOUNDATION FOR MEDIAN OR SHOULDER, 36" HEIGHT				
		INFORCING		
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT	
#6	18	37'-8"		
Total #6			1018 LBS	
501	39	7'-6"		
502	502 78 4'-3"			
#5	<i>#</i> 5 78 7'-6"			
#5	#5 16 37'-8"			
Total #5			1890 LBS	
#4	78	7'-8"		
Total #4			399 LBS	
Total Epoxy-Coated Reinforcing Bars			3307 LBS	
CONCRETE, CLASS A				
Total Concrete, Class A 49.8 CY			49.8 CYS	
MISCELLANEOUS				
Surface Seal 41.2 SYS			41.2 SYS	

INDIANA DEPARTMENT OF TRANSPORTATION

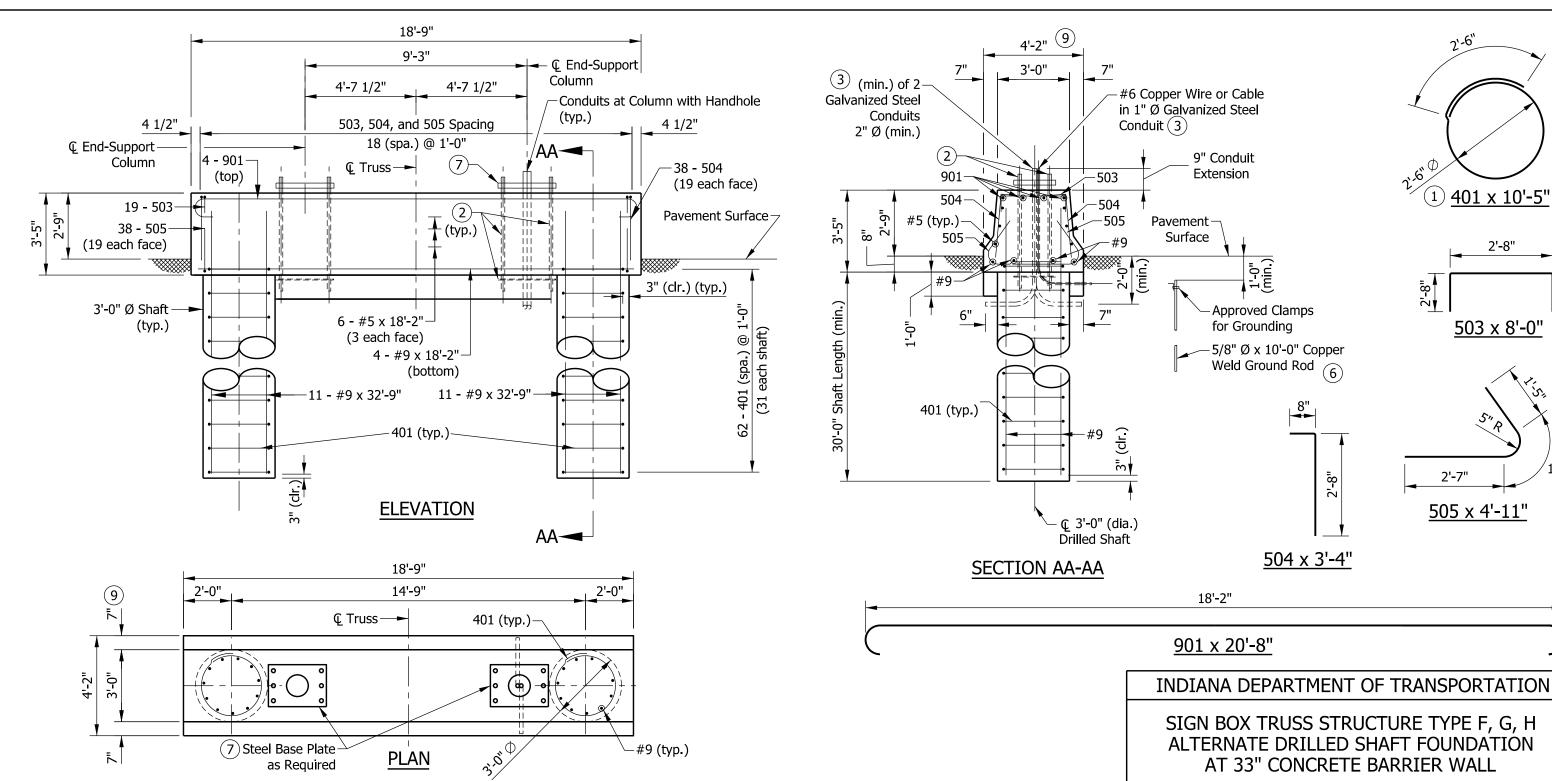
SIGN BOX TRUSS STRUCTURE TYPE F, G, H SPREAD FOUNDATIONS QUANTITIES SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-37



5/17/22 DESIGN STANDARDS ENGINEER

>07/07/2022 CHIEF ENGINEER



- (1) Each tie shall be rotated 90 degrees from the previous tie to stagger lap locations.
- (2) See Standard Drawing E 802-SBTS-16 for anchor bolt and anchor plate details.
- (3) Both ends of steel conduit shall be capped.
- 4. See Standard Drawing E 802-SBTS-41 for quantities.
- 5. See Standard Drawing E 703-BRST series for reinforcing-bar bending details and notes.

- (6) Only one ground rod per structure is required.
- (7) See Standard Drawing E 802-SBTS-13 for base plate details.
- 8. Minimum concrete strength f'c = 3500.

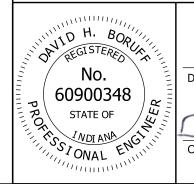
PLAN

as Required

(9) See Standard Drawing E 602-CCMB series for barrier wall width transition.

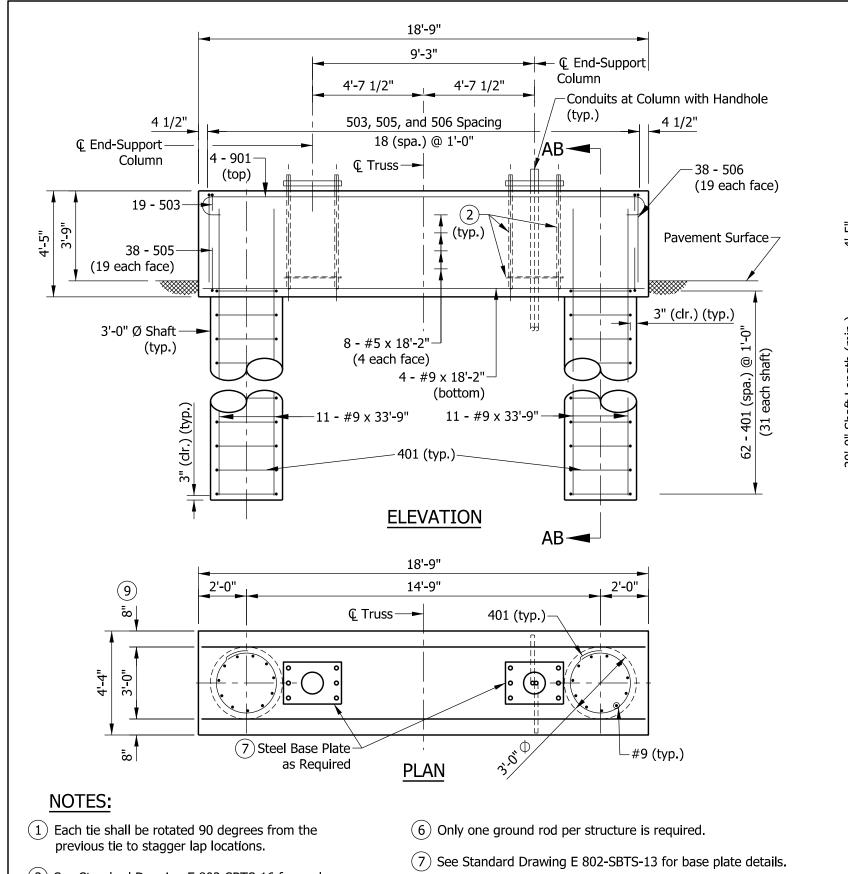
ALTERNATE DRILLED SHAFT FOUNDATION AT 33" CONCRETE BARRIER WALL SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-38



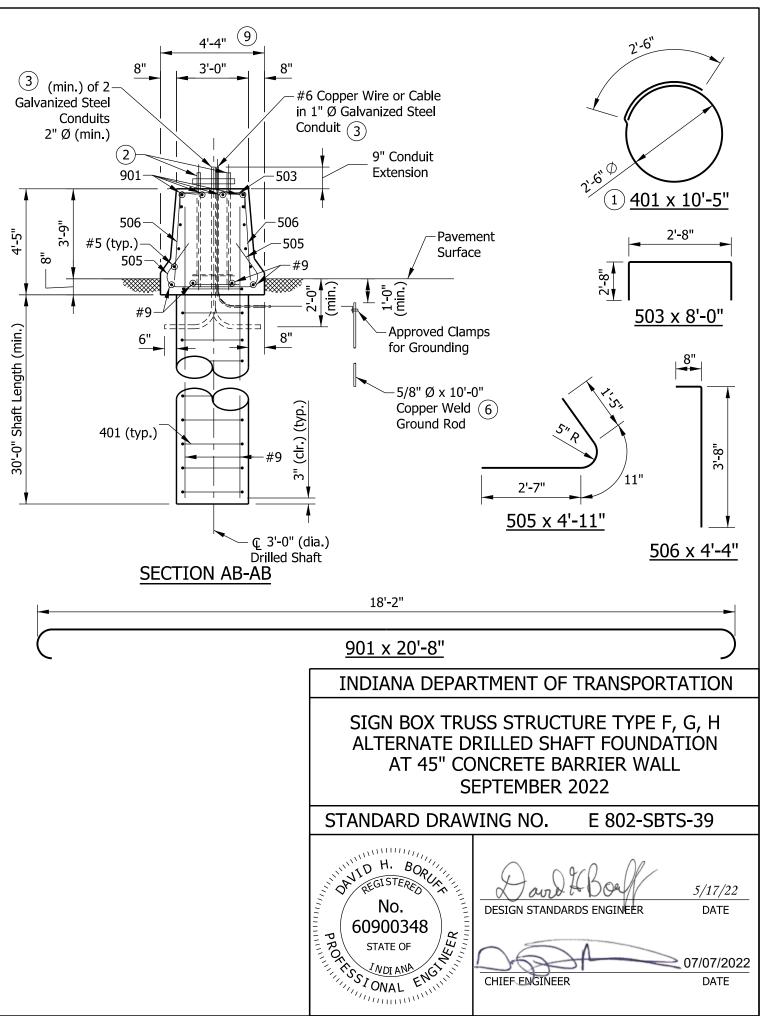
5/17/22 DESIGN STANDARDS ENGINEER DATE

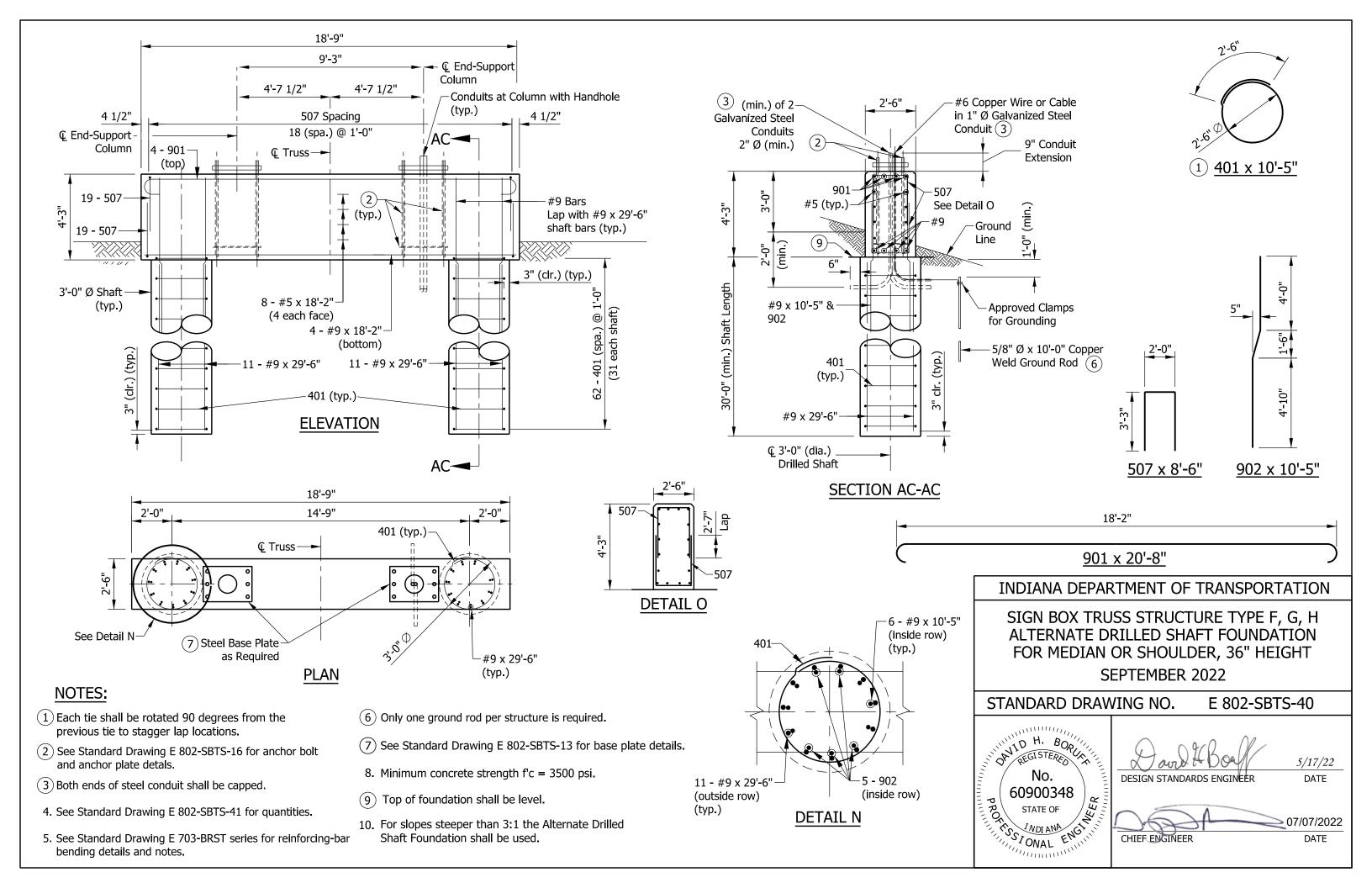
07/07/2022 CHIEF ENGINEER DATE



- (2) See Standard Drawing E 802-SBTS-16 for anchor bolt and anchor plate details.
- (3) Both ends of steel conduit shall be capped.
- 4. See Standard Drawing E 802-SBTS-41 for quantities.
- 5. See Standard Drawing E 703-BRST series for reinforcing-bar bending details and notes.

- 8. Minimum concrete strength f'c = 3500.
- 9 See Standard Drawing E 602-CCMB series for barrier wall width transition.





ALTERNATE DRILLED SHAFT FOUNDATION AT 33" CONCRETE BARRIER WALL					
EPOXY-0	COATED RE	INFORCING	G BARS		
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT		
901	4	20'-8"			
#9	4	18'-2"			
#9	22	32'-9"			
Total #9			2978 LBS		
503	503 19 8'-0"				
504	38	3'-4"			
505	38	38 4'-11"			
#5	6				
Total #5 599 LBS					
401	62	10'-5"			
Total #4 431 LBS					
Total Epoxy-Coated 4008 LBS Reinforcing Bars					
CONCRETE, CLASS A					
Total Concrete, Class A 25.8 CYS					
MISCELLANEOUS					
Surface Seal 18.0 SYS			18.0 SYS		

ALTERNATE DRILLED SHAFT FOUNDATION AT 45" CONCRETE BARRIER WALL EPOXY-COATED REINFORCING BARS MARK OR NO. OF SIZE BARS 901						
MARK OR SIZE NO. OF BARS LENGTH WEIGHT 901 4 20'-8" 4 #9 4 18'-2" 4 #9 22 33'-9" 3053 LBS 503 19 8'-0" 8'-0" 505 38 4'-11" 4'-4" #5 8 18'-2" 677 LBS 401 62 10'-5" 677 LBS Total #4 431 LBS 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS						
SIZE BARS LENGTH WEIGHT 901 4 20'-8" #9 4 18'-2" #9 22 33'-9" Total #9 3053 LBS 503 19 8'-0" 505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS	EPOXY-0	COATED RE	INFORCING	G BARS		
#9 4 18'-2" #9 22 33'-9" Total #9 3053 LBS 503 19 8'-0" 505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS			LENGTH	WEIGHT		
#9 22 33'-9" Total #9 3053 LBS 503 19 8'-0" 505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS	901	4	20'-8"			
Total #9 503 19 8'-0" 505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A MISCELLANEOUS	#9	4	18'-2"			
503 19 8'-0" 505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A MISCELLANEOUS	#9	22	33'-9"			
505 38 4'-11" 506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	Total #9		•	3053 LBS		
506 38 4'-4" #5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	503	19	8'-0"			
#5 8 18'-2" Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	505	38	4'-11"			
Total #5 677 LBS 401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	506	506 38 4'-4"				
401 62 10'-5" Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	#5					
Total #4 431 LBS Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	Total #5		•	677 LBS		
Total Epoxy-Coated Reinforcing Bars 4161 LBS CONCRETE, CLASS A Total Concrete, Class A 26.5 CYS MISCELLANEOUS	401	62	10'-5"			
Reinforcing Bars CONCRETE, CLASS A Total Concrete, Class A MISCELLANEOUS	Total #4 431 LE					
Total Concrete, Class A 26.5 CYS MISCELLANEOUS						
MISCELLANEOUS	CONCRETE, CLASS A					
	Total Concrete,	Total Concrete, Class A 26.5 CYS				
Surface Seal 22.2 SYS		MISCELLANEOUS				
	Surface Seal	Surface Seal				

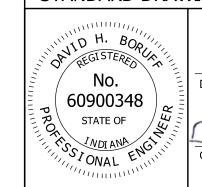
	ALTERNATE DRILLED SHAFT FOUNDATION FOR MEDIAN OR SHOULDER, 36" HEIGHT			
EPOXY-0	COATED RE	INFORCING	G BARS	
MARK OR SIZE	NO. OF BARS	LENGTH	WEIGHT	
901	4	20'-8"		
902	10	10'-5"		
#9	4	18'-2"		
#9	12	10'-5"		
#9	22	29'-6"		
Total #9			3514 LBS	
507	507 38 8'-6"			
#5	#5 8 18'-2"			
Total #5	488 LBS			
401	62	10'-5"		
Total #4 431 LBS				
Total Epoxy-Coated 4433 LBS Reinforcing Bars				
CONCRETE, CLASS A				
Total Concrete, Class A 23.1 CYS				
MISCELLANEOUS				
Surface Seal 21.6 SYS			21.6 SYS	

Quantities are only for the depth of footing for slope 3:1 or less.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BOX TRUSS STRUCTURE TYPE F, G, H
ALTERNATE DRILLED SHAFT FOUNDATIONS
QUANTITIES
SEPTEMBER 2022

STANDARD DRAWING NO. E 802-SBTS-41



DESIGN STANDARDS ENGINEER

207/07/2022

CHIEF ENGINEER

DATE

5/17/22